

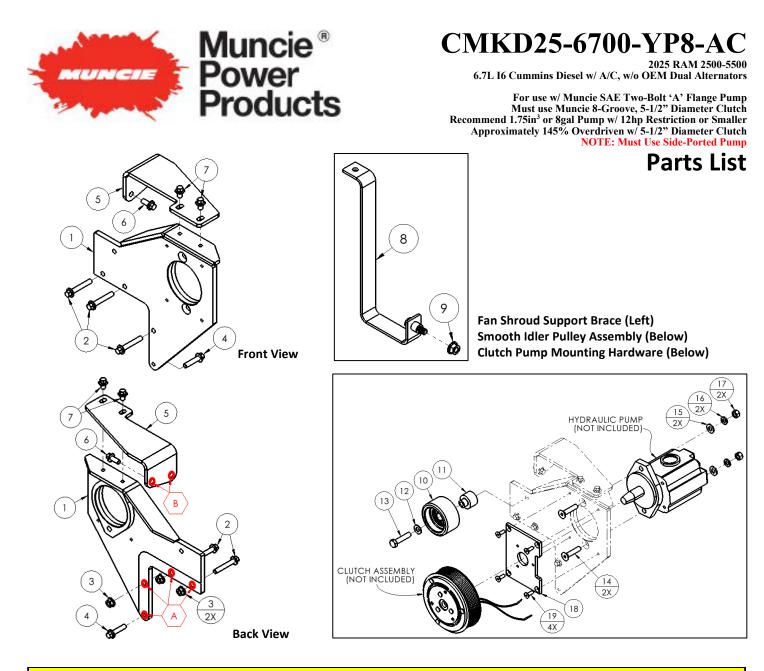
6.7L I6 Cummins Diesel w/ A/C, w/o OEM Dual Alternators

For use w/ Muncie SAE Two-Bolt 'A' Flange Pump Must use Muncie 8-Groove, 5-1/2" Diameter Clutch Recommend 1.75in³ or 8gal Pump w/ 12hp Restriction or Smaller Approximately 145% Overdriven w/ 5-1/2" Diameter Clutch NOTE: Must Use Side-Ported Pump

INSTALLATION NOTES

- 1. The buyer is responsible for providing trained and experienced installation decision making with technical know-how to apply professional judgment that specifically applies to each individual installation.
- 2. Be sure to read and understand all available information including but not limited to instructions, warnings, sale terms, and warranties for the vehicle and all system components prior to attempting installation.
- 3. Disconnect the negative battery cables. Remove the plastic cover over the radiator. For easier access, drain coolant and remove the upper radiator hose.
- 4. Remove the driver's side fan shroud brace. Remove the OEM serpentine belt. The OEM fan shroud brace and serpentine belt will not be reused.
- 5. If the vehicle is equipped with OEM dual alternators, first, reprogram the ECM for a single alternator setup. Then, remove the secondary alternator and secondary alternator bracket. They will not be reused.
- 6. Install the hydraulic pump and clutch assemblies according to the manufacturers' specifications onto the main bracket (1) with mounting hardware (14-19). Install the main bracket (1) and clutch pump assembly onto the engine at mounting location [A] with mounting hardware (2-4). Install the main bracket support brace (5) onto the main bracket (1) and the engine at mounting location [B] with mounting hardware (6-7). Make sure to secure the wire harness away from any hot or moving parts.
- 7. Install the smooth idler pulley assembly (10-13) onto the main bracket (1).
- 8. Install belt (20) according to the belt diagram.
- 9. Install fan shroud support brace (8-9) according to the reference photo below.
- Reinstall the upper radiator hose. Reinstall the plastic cover over the radiator and fan shroud support brace (8). Properly refill the coolant. Reconnect the battery cables.

<u>CAUTION</u>: Before starting the engine, check to make certain no wires, hoses, etc. that may have been disturbed during installation do not come in contact with any hot or moving parts. Properly refill any fluids that may have been drained, check for leaks. Run the engine and check for proper belt tracking and clearance of any hoses, wires, etc. It is the installer's responsibility to correct/adjust any components, if necessary, before the vehicle is put into service.



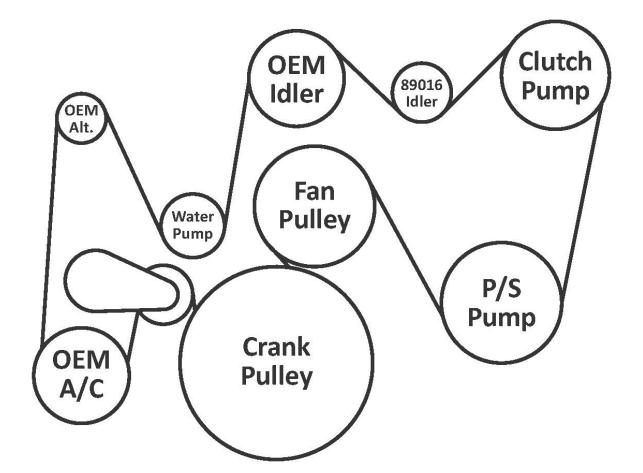
	PARTS LIST										
Item	Part Number	Description	Qty.	Item	Part Number	Description	Qty.				
	Main Bracket				Smooth Idler Pulley Assembly						
1	RMP62A-18	Main Bracket	1	10	89016	Dayco Smooth Idler Pulley	1				
	Main Bracket Mounting Hardware				DMB594	Machined Idler Bushing	1				
2	1013316	M8-1.25 x 50mm 10.9Gr Hex Flg. Bolt	3	12	1002596	3/8" Flat Washer	1				
3	1013333	M8-1.25 10.9Gr Hex Flg. Nut	3	13	1006633	M10-1.5 x 45mm 10.9Gr Hex Bolt	1				
4	1018224	M8-1.25 x 35mm 10.9Gr Hex Flg. Bolt	1	Clutch Pump Mounting Hardware							
		Main Bracket Support Brace		14	1003930	3/8"-16 x 1-3/4" NC Gr5 FHSCS	2				
5	RMB621	Main Bracket Support Brace	1	15	1002596	3/8" Flat Washer	2				
	Main Bracket Support Brace Mounting Hardware				1010315	3/8" Lock Washer	2				
6	1013329	M8-1.25 x 20mm 10.9Gr Hex Flg. Bolt	2	17	1010314	3/8"-16 Gr5 Hex Nut	2				
7	1011623	M8-1.25 x 12mm 10.9Gr Hex Flg. Bolt	2	18	MCA01	Muncie Coil Adaptor Plate	1				
	Fan Shroud Support Brace				1007577	1/4"-20 x 3/4" NC Gr5 FHSCS	4				
8	RMB623	Fan Shroud Support Brace	1								
9	1013333	M8-1.25 10.9Gr Hex Flg. Nut	1								



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Belt Routing

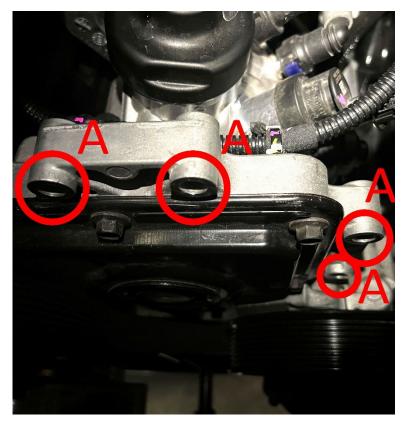


PARTS LIST								
Item	Part Number	Description	Qty.					
Belt								
20	5081369	Dayco 8-Groove, 136.9" Belt	1					

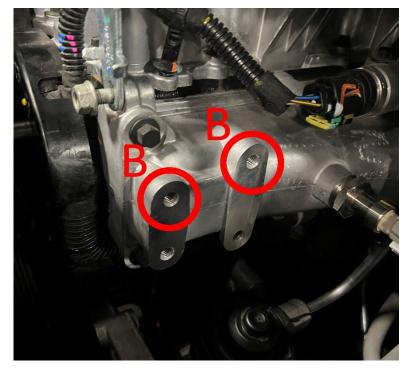


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Main Bracket Mounting Location [A]

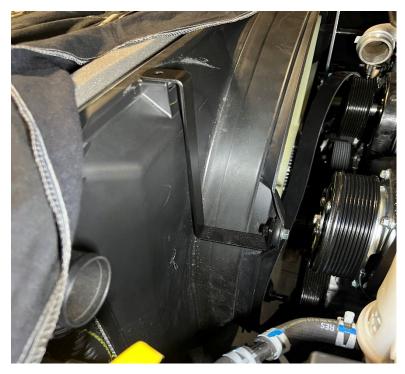


Main Bracket Support Brace Mounting Location [B]



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Fan Shroud Support Brace



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INSTALLER NOTES / DISCLAIMER

CW Mill Equipment Co., Inc. Mounting Kit and Mounting Kit Component Disclaimer: (1.) Due to the custom nature and variation of all add-on systems of this type, no complete system kits are offered by the manufacturer, and any group of parts marketed as a kit is limited to only the individually defined parts in that specific kit. The system designer's rotating accessory components are not included, offered, or fully known by the manufacturer. In addition to the absence of the rotating accessory system, other potential components such as additional clamps, brackets, wear liners, hardware, or other items that may be required by the system designer must be identified and supplied by the actual system designer. (2.) Due to vehicle manufacturer's assembly tolerances, production changes, and installation variances, it is the buyer's responsibility to ensure adequate clearance for all components including space for and safe location of the fan, radiator, all lines, and wires. Check for possible movement, vibration, friction points, heat exposure and/or shifting of any and all components such as hoses, wires, and all other components including those that may otherwise be considered non-moving and/or unaffected by the installation (3.) The buyer is responsible for the entire installation of a mounting kit as the mounting kit is part of a custom process controlled by the buyer through their whole system design and directed installer as the installer evaluates, locates, routes, aligns, and tightens all components while determining if additional clamps, brackets, wear-liners, or other components may be required, beyond those included in the kit. Any additional items required, beyond those included in the kit, are to be provided at the expense of the buyer. (4.) The buyer is responsible for the development and communication of their whole system installation procedures, safety precautions, application, and use of the engine accessory mounting kit in their system, including efforts to maintain vehicle control and prevent pinch, wear, impact, and/or burn exposure on all hoses, wires, and other parts. (5.) The buyer is responsible for providing trained and experienced installation decision making with technical know-how to apply professional judgment that specifically applies to each individual installation. The buyers chosen installers must be qualified and experienced technicians that are familiar with the vehicle and accessory being mounted as well as the buyer's whole system design and installation procedures associated with the kit. (6.) The buyer is responsible for determining and achieving compliance to all regulatory issues that apply to the use of all products. (7.) The manufacturer reserves the right to make changes and/or improvements to any product at any time with or without notice.