

FA64 SERIES PTO PUMP MODIFICATION INSTRUCTIONS

This kit is used to convert the FA64 series PTO coupled to a Muncie PF2 Series pump to a "Wet Spline" configuration.

The enclosed parts include an o-ring that goes on the pump pilot, and a brass ball that is to be driven into the weep hole of the pump flange. Perform this modification with the pump removed from the PTO:

1. Check the pump weep hole for a brass ball already inserted into hole (photo 2). If it is there, then discard ball provided.
2. The brass ball is slightly larger than the hole and will deform during the installation, effectively sealing the hole. Install this ball into the hole as shown (photos 1 and 2). A small hammer is required.
3. Place the o-ring around the pump pilot as shown in photo 3.

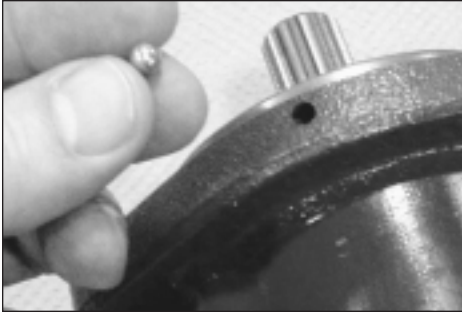


photo 1



photo 2



photo 3



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