



LUBE HOSE INSTALLATION

For **CS41/CD40** Series PTOs

Installation Tips:

Do not use Teflon tape on pipe threads. If sealant is to be used, it is recommended that paste style thread sealant or Loctite® pipe thread sealant be used. Allow the proper drying times before pressurizing. See manufacturers instructions.

CS41/CD40 with lube hose already installed into end of idler shaft (FIG. 1)

Remove the hose from the fittings (2). Remove both fittings at the idler shaft and discard the silver 90 degree fitting. Remove the pipe plug from the housing and install it in the end of the idler shaft (3). Remove the street tee and hose fitting from the lube port below the model tag. Install PTO onto the transmission. Install the street tee, 43M02203 straight orifice fitting and hose fittings and tighten as shown in (5). Install hose as shown in (6) and tighten being careful not to twist the hose.

CS41/CD40 without lube hose installed (FIG. 3)

If the 1/8" pipe plug is located in the housing port above the idler shaft, remove and install it in the end of the idler shaft (3). Locate the lube hose, hose fittings, 43M02203 straight orifice fitting and street tee (4). Install PTO onto the transmission. Install the street tee, 43M02203 straight orifice fitting and hose fittings and tighten as shown in (5). Install hose as shown in (6) and tighten being careful not to twist the hose.

