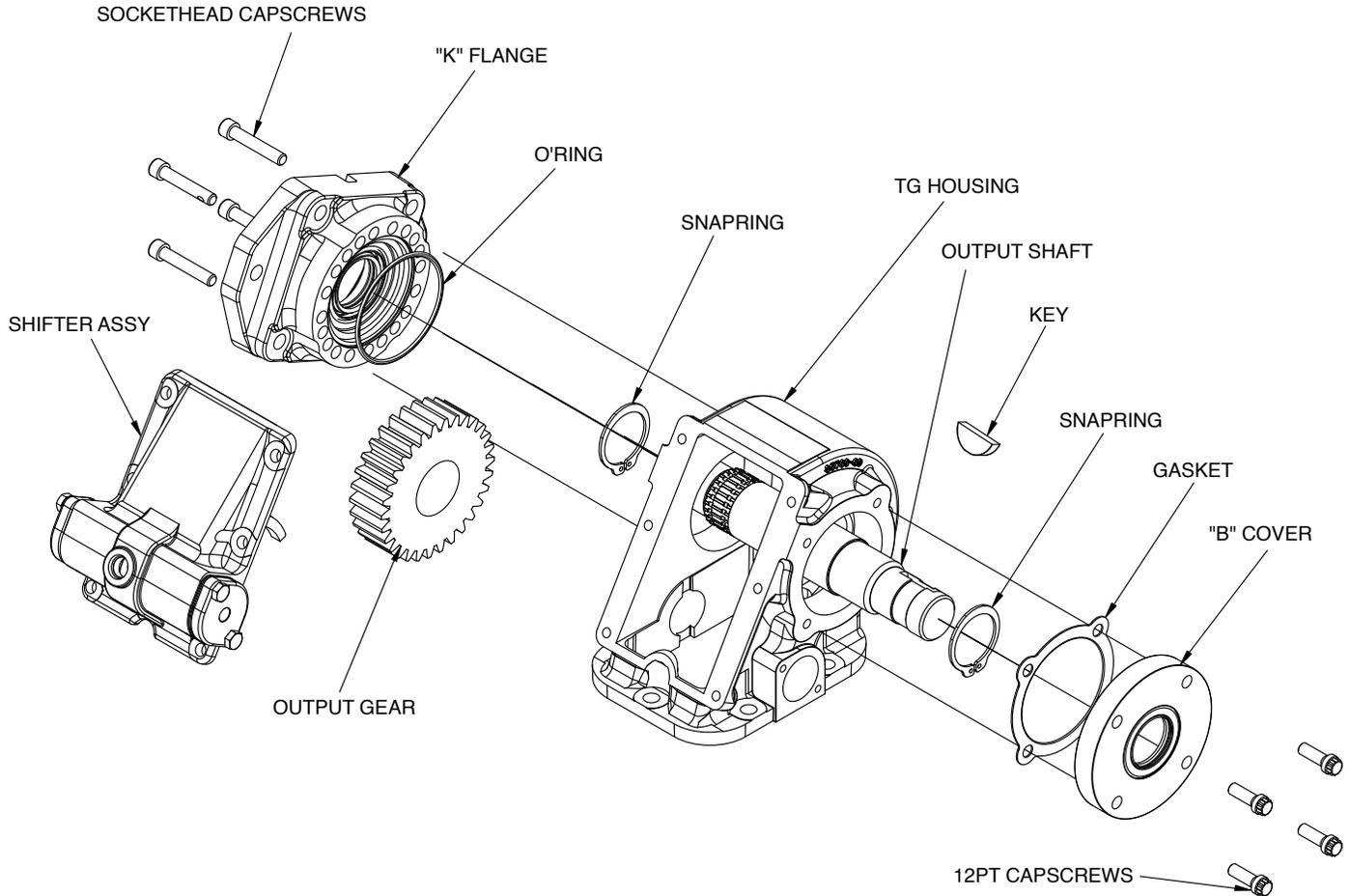




TG PTO WITH DUAL OUTPUT

ASSEMBLY INSTRUCTIONS For Kit 06TK5168



ASSEMBLY INSTRUCTIONS

Using an existing TG Series unit or kit with a "K" output option

1. Remove the input gear assembly and set aside for re-use. Remove the output flange and rear bearing cover.
2. Press the output bearings from the housing and remove from output shaft. This step will require moving a snapring from next to the output gear. Set aside for re-use.
3. Remove the snaprings holding the output gear. Note the location of the output gear.
4. Remove the output shaft.
5. Install new output shaft using new snaprings, paying attention to the position of the gear within the housing and the desired location of each output.
6. Reinstall the output bearings by pressing them into place. Both output bearings will protrude slightly from the housing when properly positioned.
7. Place an o-ring under the "K" output flange and mount the flange to the PTO using the socket head capscrews. Torque to 25 ft.lb.
8. Gently tap the "B" side of the output shaft to make sure the bearings are seated against the "K" flange cover.
9. Place a gasket under the "B" cover and install the cover with 12pt. capscrews. Torque to 18 ft.lb.
10. This will complete the shaft installation.
11. Install the proper input gear assembly as needed by the transmission application.



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