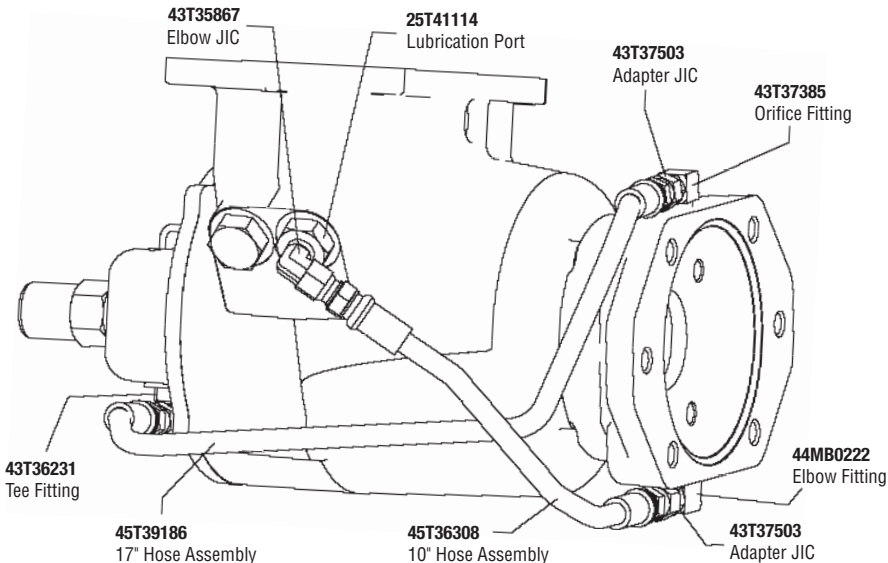




CS24 PTO *WET SPLINE KIT*

INSTALLATION INSTRUCTIONS For Kit 14TK5162

1. Install the orifice fitting (43T37385) into port on side of output flange as shown.
2. Install a straight adapter into the orifice fitting.
3. Connect the 17" hose from the Tee (43T36231) to the straight fitting on the orifice elbow.
4. Install the non-orifice elbow (44MB0222) into the port opposite of the orifice port as shown.
5. Install a straight adapter into this elbow.
6. Install the lubrication port (25T41114) into the PTO port as shown.
7. Install the JIC elbow (43T35867) into this port.
8. Connect the 10" hose from the elbow in flange to the elbow in the lubrication port.
9. O-ring (12T36521) to be installed in o-ring groove in PTO flange prior to pump installation.



Member of the Interpump Group

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