



CS6B-A67 SERIES PTO

FOR ALLISON 1000/2000 SERIES TRANSMISSION

SUPPLEMENTAL INSTRUCTIONS

The enclosed PTO has been through special processes and requires different mounting procedures than are described in the IN84-03. Installation and Owner's Manual.

1. Read and follow the instructions in the IN84-03. PTO Installation and Owner's Manual.
2. On page 1.4 – Step 12, use a single 13M13541 gasket. Verify that backlash exists and **DOES NOT EXCEED** the maximum allowed 0.012 inches. If backlash is greater than .012", then obtain a standard gasket, 13M35092, for mounting—then recheck backlash.
3. Continue to Step 13 on page 1.6 of the IN84-03 manual.



**Muncie®
Power
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