



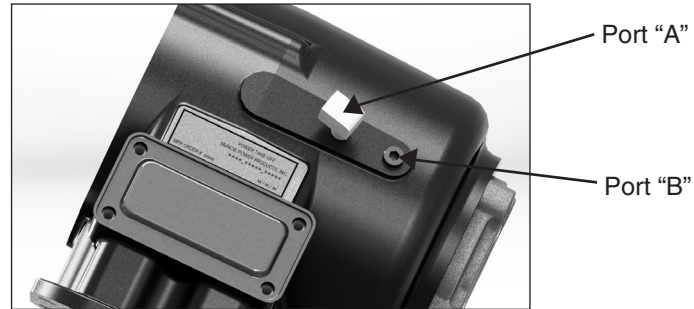
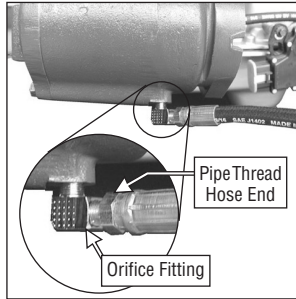
ORIFICE INSTRUCTION SHEET

SUPPLEMENT INSTRUCTION FOR CS6 SERIES PTO

Follow the Safety and Installation instructions found in the IN84-03 provided with the PTO.
This instruction refers to the lubrication orifice fitting found in the activation kit provided with the CS6 PTO.

1. CS6 PTO with “P” feature require an orifice for connection of a lubrication hose. Install the special orifice fitting (43T37385) in port “A” located nearest the center of the PTO housing.
2. If port “B” is not used (manual transmissions), use pipe plug included with activation kit and plug this port.
3. The orifice fitting is plated “silver”, bagged, and labeled to identify it as the orifice fitting. Install the pipe thread hose end from the lube line into this fitting.

4. Illustrations:



5. The opposing end of the lubrication hose is to be connected to the Allison transmission lubrication port. Fittings for this connection are provided for certain transmissions or a tee fitting kit can be ordered separately for this connection and depends on the transmission model.



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