



MUNCIE POWER PRODUCTS

Product Bulletin #00071

Subject: CS6B-I84 Installation Kits on RAM Applications

Date: April 11th, 2019

Several changes have been made to the installation kits for the CS6B-I84 PTO on RAM applications (D and G shift types). These changes were made in order to improve the bolted joint between the PTO and transmission, when fasteners are properly torqued, and were put in place in December of 2018.

The changes made include the following:

- New gasket material
 - Change: Moved from paper gasket to a coated metal-core gasket.
 - Reason: Metal gasket will not take a compression set after installation of PTO, resulting in better long term mounting fastener tension.
 - New P/Ns
 - 52TK6457 – Gasket kit
 - 13T63159 – 0.010” gasket
 - 13T63988 – 0.020” gasket
- New stud kit
 - Change: Moved to slightly shorter studs; Increased thread size on 6 and 12 o'clock positions; Color coded studs for identification purposes
 - Reason: Easier to start nut onto stud; Increased thread size provides more clamping force when properly torqued
 - New P/Ns:
 - 20T64008 – M10 Stud, 1.25” long; Blue; 4 pcs
 - 20T64030 – Alignment Stud; Red; 2 pcs
 - Note that all studs use same nut – 22T39282

For more information, please contact Muncie Power Products Customer Service.

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