# **FULLER TRANSMISSION**

RIGHT SIDE ONLY (BOTTOM OPENING TURN PAGE)

# SAE 6-BOLT OPENING

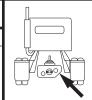


TO-955LL, RTO(F)(X)-909A, 958LL, 1258LL, 9509A, 10710B, 10910B, 11509, 11608LL, 11609A, 11708LL, 11710B, 11908LL, 12509, 12609A, 12710B, 12910B, 13609A, 13710B, 12910B, 14608LL, 14609A, 14708LL, 14709A, 14710B, 14908LL, 14910B, 15708LL, 15710B, 16710B, 16908LL, 16910B, 18910B (This application page also applies to models with RTX and RTOF prefixes and Models with AS2 or AS3 suffix) Footnote (4, 8, 9)

45T 6P 20° PA Spur LOCATION: Front

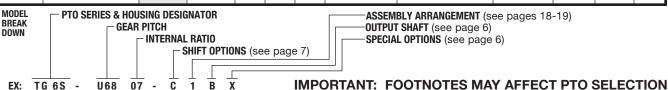
**LOCATION:** Front **PLMF:** 1.085 **PLV:** 1854 FPM **PPM:** 944

PTO DRIVE GEAR DATA:



	6-BOLT	PTO	FOOT	SHAFT		IGINE		ADAPTER	SPACER	STUD KIT	SHIFT	@ 1,000 RPM OF PTO	
_	TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAI IEII		0.02	TYPE	TORQUE	HP
RPM	SINGLE GEAR												
UT SHAFT SPEED NOT TO EXCEED 2,500	SINGLE SPEED MULTI GEAR	TG6S-U6804-C1BX TG6S-U6805-C1BX TG6S-U6806-C1BX TG6S-U6806-C1BX TG6S-U6808-C1BX TG6S-U6809-C1BX TG6S-U6812-C1BH TG6S-U6813-C1BH TG6S-U6815-C1BH TG6S-U6818-C1BH	1, 2, 6 1, 2, 6	Opp Opp Opp Opp Opp Opp Opp Opp Opp	64 83 108 128 156 163 200 228 257 304					Included	Cable	285 270 245 230 230 205 210 207 184 155	54 51 47 44 44 39 40 39 35 29
	SH SERIES	SH6S-U6005-E1BX SH6S-U6807-E1BX SH6S-U6809-E1BX SH6S-U6812-E1BX	1 1, 6 1, 6 1, 6	Opp Opp Opp Opp	83 123 153 203					Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 383 308 231	76 73 59 44
	CLUTCH SHIFT	CS6S-U6003-E1BX CS6S-U6004-E1BX CS6S-U6005-E1BX CS6S-U6806-E1BX CS6S-U6807-E1BX CS6S-U6809-E1BX CS6S-U6812-E1BX	1 1 1 1,6 1,6	Opp Opp Opp Opp Opp Opp	58 76 83 98 123 153 203					Included Included Included Included Included Included Included	Power Power Power Power Power Power	300 300 300 300 300 300 275 231	57 57 57 57 57 57 52 44
OUTPUT	1 FWD. 1 REV.	RL6D-U6803-L3BX RL6D-U6805-L3BX	3, 7 7	Орр Орр	47 96		47 96		23M60200S 23M60200S	20MK6602 20MK6602	Lever Lever	200 200	38 38
Σ	ADAPTE	R TO CHANGE ROTATION	5	40TU685	55-1					REFER TO ADAPT	ER GEAR ASS	SEMBLIES IN	INDEX

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAPTEN	SFAOLI	STOD KIT	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR												
1 FWD. 1 REV.												



### FOOTNOTES:

**CAUTION: MAXIMI** 

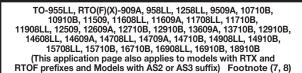
- 1 Direct mount pumps will not clear bulge on right side unless adapter is used. However, there is pump clearance for direct mounting the PKS-Series pump to a TG6S-U68\*\*-C1SX for pumps up to the PKS1-15-02BPBB. The 17GPM requires a S68 gear (03T94243), 23M60200S and 20MK6603.
- 2 TG Series Input Gear: #03T34284 Refer to kit program on pages 10 & 11.
- 3 RL Series with combined reduction gear box.
- 4 For vehicles with spring hanger interference use the 40TU6855-1 adapter. Not applicable for direct mount pumps. Refer to adapter gear assemblies in the table of contents for additional space requirements.
- 5 Typical adapter used to clear frame interference. 40TU6845-1 & 40TU6830-1 are also available options. Chassis with clutch slave cylinder located at bottom of transmission, the 40TU6830-1 is recommended.
- 6 Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M60200S and stud kit 20MK6603 (20TK4433 for SH or CS).
- 7 Do not use for continuous duty applications.
- 8 PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.
- AS2 or AS3 Auto Shift transmissions need to be connected to the PTO through the TCM per Eaton instructions.

# **FULLER TRANSMISSION**

**BOTTOM OPENING ONLY** 

(RIGHT SIDE TURN PAGE)

#### **SAE 8-BOLT OPENING**

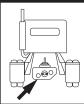


47T 6P 20° PA Spur

LOCATION: Front P PLV: 1936 FPM R

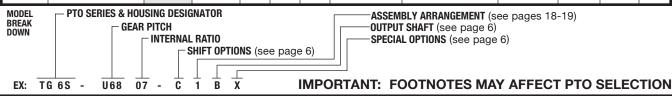
PTO DRIVE GEAR DATA:

**PLMF:** .810 **RPM:** 944



6-BOLT	PTO	FOOT	SHAFT	ΕN	IGINE	%	ADAPTER	SPACER	STUD KIT		INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAI ILII	SPACEN			TORQUE	HP
SINGLE GEAR												
SINGLE SPEED MULTI GEAR	TG8S-U6804-C1BX TG8S-U6805-C1BX TG8S-U6806-C1BX TG8S-U6807-C1BX TG8S-U6809-C1BX TG8S-U6809-C1BX TG8S-U6812-C1BH TG8S-U6813-C1BH TG8S-U6815-C1BH TG8S-U6818-C1BH	1, 3, 5 1, 3, 5	Opp Opp Opp Opp Opp Opp Opp Opp Opp	67 87 113 134 164 171 210 239 269 318					Included	Cable	285 270 245 230 230 205 210 199 176 148	54 51 47 44 44 39 40 38 34 28
SH SERIES	SH8S-U6005-E1BX SH8S-U6807-E1BX SH8S-U6809-E1BX SH8S-U6812-E1BX SH8S-U6813-E1BX	3 3, 5 3, 5 3, 5 3, 5	Opp Opp Opp Opp Opp	87 128 160 212 246					Included Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air Elec/Air	400 366 295 221 200	76 70 56 42 38
CLUTCH SHIFT	CS8S-U6003-E1BX CS8S-U6004-E1BX CS8S-U6005-E1BX CS8S-U6806-E1BX CS8S-U6807-E1BX CS8S-U6809-E1BX CS8S-U6812-E1BX CS8S-U6814-E1BX	3 3 3 3, 5 3, 5 3, 5 3, 5	Opp Opp Opp Opp Opp Opp Opp Opp	61 80 87 103 128 160 212 265					Included Included Included Included Included Included Included Included Included	Power Power Power Power Power Power Power	300 300 300 300 300 275 221 178	57 57 57 57 57 52 42 34
1 FWD. 1 REV.	RL8S-U6803-L3BX RL8S-U6805-L3BX	2, 6 6	Opp Opp	49 101		49 101		23M80032 23M80032	Included Included	Lever Lever	200 200	38 38
ADAPTE	ER TO CHANGE ROTATION	4	40TU688	6-1 + 2	23M805	500 + 23	23M80062 + 20MK8817 REFER TO ADAPTER GEAR ASSEMBLIES IN INDE					

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAPTER	OI AOLII	OTOD KIT	TYPE	TORQUE	НР
SINGLE SPEED MULTI GEAR	828S-U6805-L1CX 828S-U6808-L1CX 828S-U6809-L1CX 828S-U6810-L1CX 828S-U6812-L1CX 828S-U6813-L1CX 828S-U6815-L1CX 828S-U6819-L1CX	3 3 3 3 3 3 3 3 3	Opp Opp Opp Opp Opp Opp Opp Opp	62 98 121 130 150 174 190 234				(2) 23M80062 23M80248	Included Included Included Included Included Included Included 20MK8817	Lever Lever Lever Lever Lever Lever Lever Lever Lever	500 450 388 362 313 271 248 202	95 85 74 69 60 52 47 38
1 FWD. 1 REV.												



### FOOTNOTES:

- 1 TG Series Input Gear: #03T34284 Refer to kit program on pages 10 & 11.
- 2 RL Series with combined reduction gear box.
- 3 Vehicles with set-back front axles and direct mount pumps may find better clearance with a "3" assembly PTO. Also, clearance of air tanks is improved on International chassis. Transmissions with clutch assist cylinder on bottom of transmission are best with the "1" arrangement PTO.
- 4 Change TG Series, CS Series, SH Series and RL Series to 6-bolt PTO housing (TG6S, CS6S, SH6S, and RL6D respectively). Add 23M60200S + 20MK6603 for RL Series on PTO side of adapter.
- 5 Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M80190 and stud kit 20MK8808.
- 6 Do not use for continuous duty applications.
- 7 PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.
- 3 AS2 or AS3 Auto Shift transmissions need to be connected to the PTO through the TCM per Eaton instructions.