			ER TR	RIGHT SIDE ONLY (BOTTOM OPENING TURN PAGE)										
MUNCIE		FR-9210A, FRO-11210C, 12210C, 13210C, 14210C, 15210C, 16210C, 17210C, 18210C, RTO-11210C, 12210C, 13210C, 14210C, 15210C, 16210C, 11210R, 12210R, 13210R, 14210R Footnote (1, 3, 7, 9)							SAE 6-BOLT OPENING PTO DRIVE GEAR DATA: 45T 6P 20° PA Spur LOCATION: Front PLV: 1649 FPM PLV:					
6-BOLT TYPE			FOOT NOTES	SHAFT ROTATION		IGINE LO	REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTEI @ 1,000 RP TORQUE		
SINGLE GEAR														
SINGLE SPEED MULTI GEAR	TG6B-U68 TG6B-U68 TG6B-U68 TG6B-U68 TG6B-U68 TG6B-U68 TG6B-U68 TG6B-U68 TG6B-U68 TG6D-S68	305-C1BX 306-C1BX 307-C1BX 308-C1BX 309-C1BX 312-C1BH 313-C1BH 315-C1BH	2, 6 2, 6	Opp Opp Opp Opp Opp Opp Opp Opp Opp Opp	57 74 96 113 139 145 184 209 236 252				23M60200S	Included Included Included Included Included Included Included Included 20MKM603	Cable Cable Cable Cable Cable Cable Cable Cable Cable Cable	285 270 245 230 230 205 210 207 184 155	54 51 47 44 44 39 40 39 35 29	
SH SERIES	SH6B-U68 SH6B-U68 SH6B-U68 SH6D-S68	307-E1BX 309-E1BX	6 6	Opp Opp Opp Opp	74 109 136 167				23M60200S	Included Included Included 20TK4360	Elec/Air Elec/Air Elec/Air Elec/Air	400 383 308 231	76 73 59 44	
CLUTCH SHIFT	CS6B-U60 CS6B-U60 CS6B-U60 CS6B-U68 CS6B-U68 CS6B-U68 CS6D-S68	004-E1BX 005-E1BX 306-E1BX 307-E1BX 309-E1BX	6 6	Opp Opp Opp Opp Opp Opp Opp	52 68 74 88 109 136 167				23M60200S	Included Included Included Included Included Included 20TK4360	Power Power Power Power Power Power	300 300 300 300 300 275 231	57 57 57 57 57 57 52 44	
1 FWD. 1 REV.	RL6D-U68 RL6D-U68		4, 8 8	Орр Орр	42 86		42 86		23M60200S 23M60200S	20MKM603 20MKM603	Lever Lever	200 200	38 38	
ADAPTER	R TO CHANGE F	ROTATION	5	40TU68	55-1M			REFER TO ADA			PTER GEAR ASSEMBLIES IN INDEX			
8-BOLT TYPE			FOOT NOTES	SHAFT ROTATION		IGINE LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTE @ 1,000 RP Torque		
SINGLE SPEED MULTI GEAR														
1 FWD. 1 REV.														
MODEL BREAK DOWN	GEAR PITCH GEAR PITCH INTERNAL RATIO SHIFT OPTIONS (see page 7) SHIFT OPTIONS (see page 7)													
FOOTNOTES: 1 Metric stud kit is included (unless otherwise noted).														
				r to kit progra	im on p	ages 10	& 11.							

3 Direct mount pumps will not clear bulge on right side unless adapter is used.

4 RL Series with combined reduction gear box.

5 Typical adapter used to clear frame interference. 40TU6845-1M & 40TU6830-1M are also available options. Chassis with clutch slave cylinder located at bottom of transmission, the 40TU6830-1 is recommended. The PTO needs to be ordered with the standard "S" housing designator for the correct stud kit to mount to the adapter.

6 Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M60200S and stud kit 20MKM603 (20TK4360 for CS or SH Series).

7 FRO Series transmissions are available with built-in oil cooler requires 40TU6800+23M62000+20MKM114 to mount PTO. Please note the rotation change when using this adapter. There is possible interference with a spring hanger in addition to the integral oil cooler. If this is present on your application then this adapter will not allow the PTO to clear the spring hanger. Satisfactory installation has been made with the CS6 or SH6 PTO without an adapter and only using the "B" output shaft option with a driveshaft. The bolts holding the spring need to be removed and installed with the nuts to the outside for PTO clearance. 8

Do not use for continuous duty applications.

PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. 9 Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.

		FULL	ER TF.	ANSM	BOTTOM OPENING ONLY (RIGHT SIDE TURN PAGE)				<u>_</u>					
1421			0C, 152	10C, 16	210C	, 172	10C,	13210C, 18210C,	SAE 8-BOLT OPENING PTO DRIVE GEAR DATA:			 		
			I210C, 12210C, 13210C, 14210C, 15210C, I0C, 11210R, 12210R, 13210R, 14210R Footnote (1, 9)						47T 6P 20° PA Spur LOCATION: Front PLMF: .810 PLV: 1723 FPM RPM: 840					
6-BOLT TYPE			FOOT NOTES	SHAFT ROTATION	HI	IGINE LO	REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTE @ 1,000 RP TORQUE		
SINGLE GEAR														
Single Speed Multi Gear	TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68 TG8B-U68	805-C1BX 806-C1BX 807-C1BX 808-C1BX 809-C1BX 812-C1BH 813-C1BH 815-C1BH	2, 7 2, 7 2, 7 2, 7 2, 7 2, 7 2, 7 2, 7	Opp Opp Opp Opp Opp Opp Opp Opp Opp	59 77 100 118 145 151 186 212 247 283					Included Included Included Included Included Included Included Included Included	Cable Cable Cable Cable Cable Cable Cable Cable Cable Cable	285 270 245 230 205 210 199 176 148	54 51 47 44 44 39 40 38 34 28	
SH SERIES	SH8B-U6005-E1BX SH8B-U6807-E1BX SH8B-U6809-E1BX SH8B-U6812-E1BX SH8B-U6813-E1BX		7 7 7 7	Opp Opp Opp Opp Opp	77 114 142 189 219					Included Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air Elec/Air	400 366 295 221 200	76 70 56 42 38	
CLUTCH SHIFT	CS8B-U6003-E1BX CS8B-U6004-E1BX CS8B-U6005-E1BX CS8B-U6806-E1BX CS8B-U6807-E1BX CS8B-U6809-E1BX CS8B-U6812-E1BX		7 7 7	Opp Opp Opp Opp Opp Opp Opp	54 71 91 114 142 189					Included Included Included Included Included Included Included	Power Power Power Power Power Power	300 300 300 300 300 275 221	57 57 57 57 57 57 52 42	
1 FWD. 1 REV.	RL8B-U68 RL8B-U68		4, 8 8	Opp Opp	44 90		44 90		23M80032 23M80032	Included Included	Lever Lever	200 200	38 38	
ADAPTE	R TO CHANGE F	OTATION	5	40TU6886-1 + 23M80500 +23M80062 + 20Mk					(M804	REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX				
8-BOLT TYPE		_	FOOT NOTES	SHAFT ROTATION	EN HI	IGINE LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTE @ 1,000 RP Torque	NT RATING M OF PTO HP	
SINGLE SPEED MULTI GEAR	828B-U68 828B-U68 828B-U68 828B-U68 828B-U68 828B-U68 828B-U68 828B-U68 828S-U68	08-L1CX 09-L1CX 10-L1CX 12-L1CX 13-L1CX 13-L1CX		Орр Орр Орр Орр Орр Орр Орр Орр	55 87 107 116 133 154 169 207				(2) 23M80062 23M80248	Included Included Included Included Included Included 20MKM804	Lever Lever Lever Lever Lever Lever Lever	500 450 388 362 313 271 248 202	95 85 74 69 60 52 47 38	
1 FWD. 1 REV.														
MODEL Break Down	PTO SERIES & HOUSING DESIGNATOR GEAR PITCH INTERNAL RATIO SHIFT OPTIONS (see page 7						e 7)	ASSEMBLY ARRANGEMENT (see page 16 & 17) OUTPUT SHAFT (see page 7) SPECIAL OPTIONS (see page 7) 7)						
EX: T	EX: TG 6S - U68 07 - C 1 B X IMPORTANT: FOOTNOTES MAY AFFECT PTO SELECT													
2 TG S	ric stud kit ind	Gear: #03T34		o kit program			11.							

3 29MK8460M adapter plate includes the 20MKM800 metric stud kit.

4 RL Series with combined reduction gear box.

5 Change TG, CS, SH or RL Series to 6-bolt PTO housing (TG6S, CS6S, SH6S, RL6D respectively). For all Series PTOs retain standard stud kit for PTO. Add 23M60200S+20MK6603 for RL Series on PTO side of adapter.

6 29MK8248M adapter plate includes the 20MKM800 metric stud kit.

7 Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M80190 and stud kit 20MKM802.

8 Do not use for continuous duty applications.

9 PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.