FULLER TRANSMISSION

RIGHT SIDE ONLY (BOTTOM OPENING TURN PAGE)



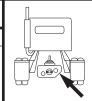


FR-9210B, FR-11210B, FR-12210B, FR-13210B, FR-14210B, FR(M)-15210B, FR(W)-15210B, RT-11209H, RT-12209H, RT-13209H, RT-14209H, RT-11210B, RT-12210B, RT-13210B, RT-14210B Footnote (1, 3, 8, 9)

PTO DRIVE GEAR DATA:

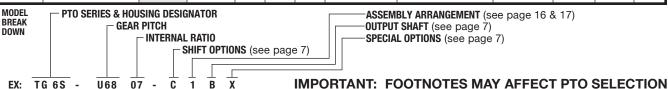
45T 6P 20° PA Spur **LOCATION:** Front

PLMF: 1.085 **PLV:** 1276 FPM RPM: 650



	6-BOLT	PTO	FOOT	SHAFT		IGINE		ADAPTER	SPACER	STUD KIT	SHIFT		
	TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAFTER	OI AGEIT	OTOD IIII	TYPE	TORQUE	HP
RPM.	SINGLE GEAR												
TO EXCEED 2,500	SINGLE SPEED MULTI GEAR	TG6B-U6804-C1BX TG6B-U6805-C1BX TG6B-U6806-C1BX TG6B-U6807-C1BX TG6B-U6808-C1BX TG6B-U6809-C1BX TG6B-U6812-C1BH TG6B-U6815-C1BH TG6B-U6815-C1BH	2, 6 2, 6 2, 6 2, 6 2, 6 2, 6 2, 6 2, 6	Opp Opp Opp Opp Opp Opp Opp Opp Opp	44 57 74 88 107 112 143 162 183 210					Included	Cable	285 270 245 230 230 205 210 207 184 155	54 51 47 44 44 39 40 39 35 29
NOT	SH SERIES	SH6B-U6005-E1BX SH6B-U6807-E1BX SH6B-U6809-E1BX SH6B-U6812-E1BX	6 6 6	Opp Opp Opp Opp	57 84 105 140					Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 383 308 231	76 73 59 44
UT SHAFT SPEED	CLUTCH SHIFT	CS6B-U6003-E1BX CS6B-U6004-E1BX CS6B-U6005-E1BX CS6B-U6806-E1BX CS6B-U6807-E1BX CS6B-U6809-E1BX CS6B-U6812-E1BX	6 6 6	Opp Opp Opp Opp Opp Opp	40 53 57 68 84 105 140					Included Included Included Included Included Included Included	Power Power Power Power Power Power	300 300 300 300 300 300 275 231	57 57 57 57 57 57 52 44
OUTPUT	1 FWD. 1 REV.	RL6D-U6803-L3BX RL6D-U6805-L3BX	4, 7 7	Орр Орр	32 66		32 66		23M60200S 23M60200S	20MKM603 20MKM603	Lever Lever	200 200	38 38
Σ	ADAPTE	R TO CHANGE ROTATION	5	40TU68	55-1M					REFER TO ADAPT	ER GEAR AS	SEMBLIES IN	INDEX

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAFILN	OI AOLII	OTOD KIT	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR												
1 FWD. 1 REV.												



FOOTNOTES:

(Rev. 11-18)

CAUTION: MAXIM

- Metric stud kit included (unless otherwise noted).
- TG Series Input Gear: #03T34284 Refer to kit program on pages 10 & 11.
- Direct mount pumps will not clear bulge on right side unless adapter is used.
- RL Series with combined reduction gear box.
- Typical adapter used to clear frame interference. 40TU6845-1M & 40TU6830-1M are also available options. Chassis with clutch slave cylinder located at bottom of transmission, the 40TU6830-1 is recommended. The PTO needs to be ordered with the standard "S" housing designator for the correct stud kit to mount to the adapter.
- 6 Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M60200S and stud kit 20MKM603 (20TK4360 for SH or CS).
- Do not use for continuous duty applications.
- PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.
- FR Series transmissions are available with built-in oil cooler requires 40TU6800+23M62000+20MKM114 to mount PTO. Please note the rotation change when using this adapter. There is possible interference with a spring hanger in addition to the integral oil cooler. If this is present on your application then this adapter will not allow the PTO to clear the spring hanger. Satisfactory installation has been made with the CS6 or SH6 PTO without an adapter and only using the "B" output shaft option with a driveshaft. The bolts holding the spring need to be removed and installed with the nuts to the outside for PTO clearance.

FULLER TRANSMISSION

FR-9210B, FR-11210B, FR-12210B, FR-13210B,

FR-14210B, FR(M)-15210B, FR(W)-15210B,

RT-11209H, RT-12209H, RT-13209H, RT-14209H,

RT-11210B, RT-12210B, RT-13210B, RT-14210B

Footnote (1, 9)

BOTTOM OPENING ONLY

(RIGHT SIDE TURN PAGE)

SAE 8-BOLT OPENING



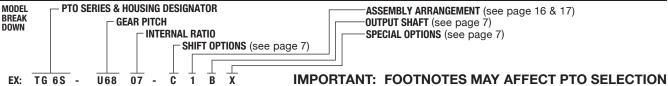
47T 6P 20° PA Spur

LOCATION: Front **PLMF:** 810 **PLV:** 1333 FPM **RPM:** 650



6-BOLT	PTO	FOOT	SHAFT	EN	IGINE	%	ADAPTER	SPACER STUD KIT		SHIFT		INTERMITTENT RATING @ 1.000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAPTER	SPACER	STUD KIT	TYPE	TORQUE	HP	
SINGLE GEAR													
SINGLE SPEED MULTI GEAR	TG8B-U6804-C1BX TG8B-U6805-C1BX TG8B-U6806-C1BX TG8B-U6807-C1BX TG8B-U6808-C1BX TG8B-U6809-C1BX TG8B-U6812-C1BH TG8B-U6813-C1BH TG8B-U6815-C1BH TG8B-U6818-C1BH	2, 7 2, 7 2, 7 2, 7 2, 7 2, 7 2, 7 2, 7	Opp Opp Opp Opp Opp Opp Opp Opp Opp	46 60 78 92 112 117 144 164 191 219					Included	Cable	285 270 245 230 230 205 210 199 176 148	54 51 47 44 44 39 40 38 34 28	
SH SERIES	SH8B-U6005-E1BX SH8B-U6807-E1BX SH8B-U6809-E1BX SH8B-U6812-E1BX SH8B-U6813-E1BX	7 7 7 7	Opp Opp Opp Opp Opp	60 88 110 146 169					Included Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air Elec/Air	400 366 295 221 200	76 70 56 42 38	
CLUTCH SHIFT	CS8B-U6003-E1BX CS8B-U6004-E1BX CS8B-U6005-E1BX CS8B-U6806-E1BX CS8B-U6807-E1BX CS8B-U6809-E1BX CS8B-U6812-E1BX CS8B-U6814-E1BX	7 7 7	Opp Opp Opp Opp Opp Opp Opp Opp	42 55 60 71 88 110 146 182					Included Included Included Included Included Included Included Included Included	Power Power Power Power Power Power	300 300 300 300 300 300 275 221 178	57 57 57 57 57 57 52 42 34	
1 FWD. 1 REV.	RL8B-U6803-L3BX RL8B-U6805-L3BX	4, 8 8	Орр Орр	34 69		34 69		23M80032 23M80032	Included Included	Lever Lever	200 200	38 38	
ADAPTE	R TO CHANGE ROTATION	5	40TU68	86-1 +	23M80	500 +2	3M80062 + 20Mh	1KM804 REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX					

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAFTER	OI AOLII	OTOD KIT	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR	828B-U6805-L1CX 828B-U6808-L1CX 828B-U6809-L1CX 828B-U6810-L1CX 828B-U6812-L1CX 828B-U6813-L1CX 828B-U6815-L1CX 828S-U6819-L1CX		Opp Opp Opp Opp Opp Opp Opp	42 67 83 90 103 120 130				(2) 23M80062 23M80248	Included Included Included Included Included Included Included 20MKM804	Lever Lever Lever Lever Lever Lever Lever	500 450 388 362 313 271 248 202	95 85 74 69 60 52 47 38
1 FWD. 1 REV.												



FOOTNOTES:

- 1 Metric stud kit included (unless otherwise noted).
- 2 TG Series Input Gear: #03T34284 Refer to kit program on pages 10 & 11.
- 3 29MK8460M adapter plate includes the 20MKM800 metric stud kit.
- 4 RL Series with combined reduction gear box.
- 5 Change TG, CS, SH, or RL Series to 6-bolt housing (TG6S, CS6S, SH6S, RL6D respectively). For all Series PTOs retain standard stud kit for PTO. Add 23M60200S+20MK6603 for RL Series on PTO side of adapter.
- 6 29MK8248M adapter plate includes the 20MKM800 metric stud kit.
- 7 Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M80190 and stud kit 20MKM802.
- 8 Do not use for continuous duty applications.
- 9 PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.