		FU	LLER TF	RANSMI	SSIO	N			RIGHT SIE (BOTTOM OPENIN				
	RT	16710C- 10-14713A RTL0-1	AS, RTLC-16609E, F2,14718B-T2, RTI 6918A-AS2, RTLO 18B(T2)(AS), RTLO	RTLC-16613E, RT LO-14918A-AS2, F -16918B(T2)(AS),	OC-169094 RTLO-14918 RTLO-1871 D-20913A, F S, RTLO-131	A, RTOC-16 B(T2)(AS), 8B-T2, 189 RTLO-20918 18-AMT (1)	913A, RTLO RTL016713 13A-T2, RT 3A-AS2, RT 2)	LO-20918B(T2)(AS),	SAE 6-BOLT PTO DRIVE GEAR DAT 45T 6P 20° PA Spur LOCATION: Front PLV: 1550 FPM				
6-BOLT TYPE	PTO MODEL NUMBER		FOOT NOTES	SHAFT Rotation	E HI	NGINE LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT Type	INTERMITTENT RATING @ 1,000 RPM OF PTO TORQUE HP	
SINGLE GEAR													
SINGLE Speed Multi Gear	TG6S-U6804-C1BX TG6S-U6805-C1BX TG6S-U6806-C1BX TG6S-U6807-C1BX TG6S-U6808-C1BX TG6S-U6809-C1BX TG6S-U6812-C1BH TG6D-S6813-C1BH TG6D-S6815-C1BH		1, 8, 11 1, 8, 11 2, 8, 11 2, 8, 11	Opp Opp Opp Opp Opp Opp Opp Opp	53 70 91 107 131 137 168 177 198				23M60200S 23M60200S	Included Included Included Included Included Included 20MK6603 20MK6603	Cable Cable Cable Cable Cable Cable Cable Cable	285 270 245 230 230 205 207 184 155	54 51 47 44 39 39 35 29
SH SERIES	SH6S-U6005-E1BX SH6S-U6807-E1BX SH6S-U6809-E1BX SH6D-S6812-E1BX		8 8	Opp Opp Opp Opp	70 103 128 156				23M60200S	Included Included Included 20TK4433	Elec/Air Elec/Air Elec/Air Elec/Air	400 383 308 231	76 73 59 44
CLUTCH Shift			8 8	Орр Орр Орр Орр Орр Орр Орр	49 64 70 82 103 128 156				23M60200S	Included Included Included Included Included Included 20TK4433	Power Power Power Power Power Power	300 300 300 300 300 275 231	57 57 57 57 57 52 44
1 FWD. 1 Rev.	RL6D-U6803- RL6D-U6805-		5, 9 9	Орр Орр	40 81		40 81		23M60200S 23M60200S	20MK6602 20MK6602	Lever Lever	200 200	38 38
ADAPTE	R TO CHANGE ROTA	TION	7	40TU68	55-1				÷	REFER TO ADAPT	ER GEAR AS	SEMBLIES IN	INDEX
8-BOLT Type	PTO MODEL NUM		FOOT NOTES	SHAFT Rotation	E HI	NGINE <sup>G</sup> Lo	% REV	ADAPTER	SPACER	STUD KIT	SHIFT Type	INTERMITTEN @ 1,000 RPI Torque	IT RATING M of Pto HP
SINGLE SPEED MULTI GEAR													
1 FWD. 1 REV.													
MODEL BREAK DOWN EX: T	BREAK C GEAR DITCH												

CAUTION: MAXIMUM OUTPUT SHAFT SPEED NOT TO EXCEED 2,500 RPM.

## FOOTNOTES:

TG Series Input Gear: #03T34284 – refer to kit program on pages 10 &11.

2 TG Series Input Gear: #03T94243.

3 Direct mount pumps will not clear bulge on right side unless adapter is used. However, there is pump clearance for direct mounting the PKS-Series pump to a TG6S-U\*\*-C1SX for pumps up to the PKS1-15-2BPBB. The 17 GPM requires a S68 gear (03T94243), 23M60200S and 20MK6603.

4 For vehicles with spring hanger interference use the 40TU6855-1 adapter. Not applicable for direct mount pumps. Refer to adapter gear assemblies in the table of contents for additional space requirements.

- 5 RL Series with combined reduction gear box. ("03"Ratio).
- 6

18 ratio TG Series interferes with adjacent transmission gear. Typical adapter used to clear frame interference. 40TU6845-1 & 40TU6830-1 are also available options. Chassis with clutch slave cylinder located at bottom of transmission, the 40TU6830-1 is recommended. 7

U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M60200S and stud kit 20MK6603 (20TK4433 for SH or CS). 8

9 Do not use for continuous duty applications.

PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings. Refer to Eaton bulletin TMIB-0127. 10 Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section.

Some chassis may interfere with indicator switch on air shift PTOs. Order TG-RPS separately. 11

12 The (AMT) is a combination CEEMAT automatic & 18 speed transmission. Refer to the Footnotes #1, 5 & 8 on FULL 36 for additional information when specifing PTOs on the right side opening. 13

AS2 or AS3 Auto Shift transmissions need to be connected to PTO through the TCM per Eaton instructions.

				RANSMIS	(RIGHT SIDE		П						
		16710C-AS, RTI RTL0-14918/ RTL0-16918 RTL0-2071	LC-16609E, RTL A-AS2, RTLO-14 B(T2)(AS), RTLO 8B-T2, RTLO-20	C-16613E, RTOC- 918B(T2)(AS), RT 1-18718B-T2, 189	16909A, R L016713A 13A-T2, R 8A-AS2, F	TOC-1691 -T2, RTLO TLO-18918 RTLO-2091	3A, RTLO-1 16718B-T2 8A-AS2, RT 8B(T2)(AS)	710C-AS, 14710C-AS, 14713A-T2, 14718B-T2, 2, RTLO-16918A-AS2, 1LO-18918B(T2)(AS), ), RTLO-22918B-AS 3, 6, 9, 11)	SAE 8-BOLT OPENING   PTO DRIVE GEAR DATA:   47T 6P 20° PA Spur   LOCATION: Front PLMF: .810   PLV: 1620 FPM RPM: 790				
6-BOLT Type	P1 MODEL I		FOOT Notes	SHAFT Rotation	E HI	NGINE <sup>®</sup> Lo	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTE @ 1,000 RP Torque	NT RATING M OF PTO HP
SINGLE Gear													
SINGLE Speed Multi Gear	TG8S-U68 TG8S-U68 TG8S-U68 TG8S-U68 TG8S-U68 TG8S-U68 TG8S-U68 TG8S-U68 TG8D-S68 TG8D-S68	805-C1BX 806-C1BX 807-C1BX 808-C1BX 809-C1BX 812-C1BH 813-C1BH	1, 7 1, 7 1, 7 1, 7 1, 7 1, 7 1, 7 1, 7	Орр Орр Орр Орр Орр Орр Орр Орр Орр	56 73 95 112 137 143 176 184 207				23M80190 23M80190	Included Included Included Included Included Included 20MK8808 20MK8808	Cable Cable Cable Cable Cable Cable Cable Cable	285 270 245 230 230 205 210 199 176	54 51 47 44 44 39 40 38 34
SH SERIES	SH8S-U6005-E1BX SH8S-U6807-E1BX SH8S-U6809-E1BX SH8D-S6812-E1BX SH8D-S6813-E1BX		7 7	Opp Opp Opp Opp Opp	73 107 134 163 190				23M80190 23M80190	Included Included Included 20MK8808 20MK8808	Elec/Air Elec/Air Elec/Air Elec/Air Elec/Air	400 366 295 221 200	76 70 56 42 38
CLUTCH Shift			7 7	Орр Орр Орр Орр Орр Орр Орр	51 67 73 86 107 134 163				23M80190	Included Included Included Included Included 20MK8808	Power Power Power Power Power Power	300 300 300 300 300 275 221	57 57 57 57 57 52 42
1 FWD. 1 REV.	RL8S-U6803-L3BX RL8S-U6805-L3BX		5, 8 8	Opp Opp	41 84		41 84		23M80032 23M80032	Included Included	Lever Lever	200 200	38 38
_	R TO CHANGE F	OTATION	4	40TU688	36-1 + 23	3M8050	0 + 23M	80062 + 20MK881	7	REFER TO ADAPT	ER GEAR ASS	SEMBLIES IN	INDEX
8-BOLT TYPE	T PTO MODEL NUMBER		FOOT NOTES	SHAFT Rotation	E	NGINE L0	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE		
SINGLE Speed Multi Gear	828S-U68 828S-U68 828S-U68 828S-U68 828S-U68 828S-U68 828S-U68 828S-U68 828S-U68	08-L1CX 09-L1CX 10-L1CX 12-L1CX 13-L1CX 15-L1CX	12 12 12 12 12 12 12 12 12	Орр Орр Орр Орр Орр Орр Орр Орр	52 82 101 109 125 146 159 195				(2) 23M80062 23M80248	Included Included Included Included Included Included 20MK8817	Lever Lever Lever Lever Lever Lever Lever	500 450 388 362 313 271 248 202	95 85 74 69 60 52 47 38
1 FWD. 1 Rev.													
MODEL Break Down	PTO SE	RIES & HOU GEAR	PITCH – internai		NS (se	IBLY ARRANGEMENT (see pages 18-19) T SHAFT (see page 6) AL OPTIONS (see page 6)							
EX: T	G 6S -	U68 07	<u>⊥</u>	$\begin{array}{c} \bot  \bot  \bot \\ 1  \mathbf{B}  \mathbf{X} \end{array}$	-	I	IMPOF	RTANT: FOOT	NOTES MAY AFFE	CT PTO SELE	CTION		

CAUTION: MAXIMUM OUTPUT SHAFT SPEED NOT TO EXCEED 2,500 RPM.

TG Series Input Gear: #03T34284 -refer to kit program on pages 10 &11.

2 TG Series Input Gear: #03T94243.

Vehicles with set-back front axles and direct mount pumps may find better clearance with a "3" assembly PTO. Also, clearance of air tanks is improved on 3 International chassis.

When using the 40TU6886-1 adapter to change rotation-change TG Series, CS Series, SH Series and RL Series to 6-bolt PTO housing (TG6S, CS6S, SH6S and 4 RL6D respectively). Add 23M60200S + 20MK6603 for RL Series on PTO side of adapter.

5 RL Series with combined reduction gear box. ("03" Ratio).

18 Ratio TG and CS 14 ratio interfere with adjacent gear. 6

Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M80190 and stud kit 20MK8808. 7 8 Do not use for continuous duty applications.

9 PTO torque rating shown is maximum calculated PTO rating which will not exceed the 500 lb.ft. rating set by Eaton for their transmissions with roller bearings.

Refer to Eaton bulletin TMIB-0127. Maximum PTO torque must not exceed this rating or the PTO rating shown on page 22 of the General Information section. 10 The (AMT) is a combination CEEMAT automatic & 18 speed transmission. Refer to the Footnotes #1, 4, 6, 8, 10 & 11 on Appl. 36 bottom opening when specifying PTOs.

AS2 or AS3 Auto Shift transmissions need to be connected to PTO through the TCM per Eaton instructions. 11

Transmissions with clutch assist cylinders interfere with "3" arrangement PTO. 12