			MAC	CK TR/	ANSMI	RIGHT SIDE ONLY (LEFT SIDE TURN PAGE)			<u> </u>						
	Т31			313L ² , T313L21 ² , T318L ² , T318L21 ² , BLR ³ , T313LR21 ³ , T318LR ³ , T318LR21 ³ his Page is for Rear Box Openings) Footnote (1, 2, 3, 4, 7)						SAE 6-BOLT OPENING PTO DRIVE GEAR DATA: 49T 6.48P 17.5° PA Spur LOCATION: Front PLMF: 1.055 PLV: 1480 FPM RPM: 730					
	6-BOLT TYPE	MODEL N	-	FOOT NOTES	SHAFT ROTATION		IGINE LO	REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTE @ 1,000 RP TORQUE	NT RATING M OF PTO HP	
	SINGLE GEAR														
	SINGLE SPEED MULTI GEAR	TG6S-M65 TG6S-M65 TG6S-M65 TG6S-M65 TG6S-M65 TG6S-M65 TG6S-M65 TG6S-M65 TG6S-M65	05-C1BX 06-C1BX 07-C1BX 08-C1BX 09-C1BX 09-C1BX 09-C1BH 012-C1BH 013-C1BH	5 5 5 5 5 5 5 5 5 5	Opp Opp Opp Opp Opp Opp Opp Opp Opp Opp	50 65 84 99 122 127 156 178 200 237				23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S	Included Included Included Included Included Included Included Included Included	Cable Cable Cable Cable Cable Cable Cable Cable Cable	285 270 245 230 230 205 210 210 195 175	54 51 47 44 44 39 40 40 37 33	
	SH SERIES	SH6S-M65 SH6S-M65 SH6S-M65 SH6S-M65	507-E1BX 509-E1BX		Opp Opp Opp Opp	65 95 119 158				23M60062S 23M60062S 23M60062S 23M60062S	Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 400 375 325	76 76 71 62	
	CLUTCH SHIFT	CS6S-M65 CS6S-M65 CS6S-M65 CS6S-M65 CS6S-M65	505-E1BX 507-E1BX 509-E1BX		Орр Орр Орр Орр Орр	59 65 95 119 158				23M60062S 23M60062S 23M60062S 23M60062S 23M60062S	Included Included Included Included Included	Power Power Power Power Power	300 300 300 275 275	57 57 57 52 52 52	
	1 FWD. 1 REV.	RL6D-M65 RL6D-M65		6, 8 8	Орр Орр	37 75		37 75		23M60240S 23M60240S	20MK6603 20MK6603	Lever Lever	200 200	38 38	
	ADAPTER TO CHANGE ROTATION				40TM6500 + 23M61500 + 23M60450 + 20MK					631	REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX				
	8-BOLT TYPE		_	FOOT NOTES	SHAFT ROTATION		IGINE LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTE @ 1,000 RP Torque		
	SINGLE SPEED MULTI GEAR														
	1 FWD. 1 REV.														
-	MODEL BREAK DOWN EX: T	AK GEAR PITCH INTERNAL RATIO SHIFT OPTIONS (see page 7)							BLY ARRANGEMENT (s I SHAFT (see page 7) L OPTIONS (see page DOTNOTES MA	e 7)	,	SELEC	TION		

All Models – Speed shown is with transmission in 4th gear. To calculate engine % with selector in other gears, multiply speed shown by the following: for Lo gear - .20, 1st - .37, 2nd - .51, 3rd - .71, 4th - 1.00. Rotation of output shaft will be reversed by placing main transmission in reverse.

The neutral select is a covered switch located on the dash, and is needed for stationary operation. This is an "upgraded option for PTO use. Use Main Box for PTO if option not included.

2 Model # T313L, T313L21, T318L, T318L21 use .20 for reverse.

3 Model # T313LR, T313LR21, T318LR, T318LR21 use multiplier .11 for reverse.

4 Speed shown is with splitter in Lo Range. For high range multiply final ratio (from note 1) x 1.18.

5 TG Series Input Gear: #03T34597 — Refer to kit program on pages 10 & 11.

6 RL Series with combined reduction gear box.

7 Mack supplied transmission oil pump should not be installed on this opening. Forward opening should be used for oil pump.

8 Do not use for continuous duty applications.

		MAC	CK TR/	ANSMI	LEFT SIDE ONLY (RIGHT SIDE TURN PAGE)			[]						
	© CIE de	T31	3LR3, T3	T313L21 B13LR21 e is for l Footnote	³ , T3 ⁻ Rear	18LR Box	³ , T3 ⁻ Oper	18LR21 ³	SAE 8-BOLT OPENING PTO DRIVE GEAR DATA: 49T 6.48P 17.5° PA Spur LOCATION: Front PLMF: .667 PLV: 1480 FPM RPM: 730					
6-BOLT TYPE			FOOT NOTES	SHAFT ROTATION	EN HI	IGINE LO	REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTEN @ 1,000 RPI Torque	IT RATING M OF PTO HP	
SINGLE GEAR														
SINGLE SPEED MULTI GEAR	TG8S-M65 TG8S-M65 TG8S-M65 TG8S-M65 TG8S-M65 TG8S-M65 TG8S-M65 TG8S-M65	505-C3BX 506-C3BX 507-C3BX 508-C3BX 509-C3BX 512-C3BH 513-C3BH 515-C3BH	5 5 5 5 5 5 5 5 5	Opp Opp Opp Opp Opp Opp Opp Opp Opp Opp	50 65 84 99 122 127 156 178 200 237				23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062	Included Included Included Included Included Included Included Included Included	Cable Cable Cable Cable Cable Cable Cable Cable Cable	285 270 245 230 205 210 210 195 175	54 51 47 44 44 39 40 40 37 33	
SH SERIES	SH8S-M6505-E3BX SH8S-M6507-E3BX SH8S-M6509-E3BX SH8S-M6512-E3BX			Opp Opp Opp Opp	65 95 119 158				23M80062 23M80062 23M80062 23M80062	Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 400 375 325	76 76 71 62	
CLUTCH SHIFT				Орр Орр Орр Орр Орр	59 65 95 119 158				23M80062 23M80062 23M80062 23M80062 23M80062	Included Included Included Included Included	Power Power Power Power Power	300 300 300 275 275	57 57 57 52 52 52	
1 FWD. 1 REV.			6, 8 8	Орр Орр	37 75		37 75		23M80062 23M80062	Included Included	Lever Lever	200 200	38 38	
ADAPTE	R TO CHANGE R		No Adapter Available						REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX					
8-BOLT TYPE	PTO MODEL NUMBER		FOOT NOTES	SHAFT ROTATION	EN HI	IGINE LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTEN @ 1,000 RPI Torque		
SINGLE SPEED MULTI GEAR	828S-M65 828S-M65 828S-M65 828S-M65	10-L3CX 13-L3CX		Орр Орр Орр Орр	73 97 129 170				23M80062 23M80062 23M80062 23M80248	Included Included Included 20MK8814	Lever Lever Lever Lever	450 410 375 300	85 78 71 57	
1 FWD. 1 REV.														
MODEL BREAK DOWN			PITCH - INTERNAL		_		EMBLY ARRANGEMENT (see page 16 & 17) PUT SHAFT (see page 7) CIAL OPTIONS (see page 7)							
EX: TG 6S - U68 07 - C 1 B X IMPORTANT: FOOTNOTES MAY AFFECT PTO SELECTIO											ΤΙΟΝ			



CAUTION: MAXIMUM OUTPUT SHAFT SPEED NOT TO EXCEED 2,500 RPM.

All Models - Speed shown is with transmission in 4th gear. To calculate engine % with selector in other gears, multiply speed shown by the following: for Lo gear - .20, 1st - .37, 2nd - .51, 3rd - .71, 4th - 1.00. Rotation of output shaft will be reversed by placing main transmission in reverse. The neutral select is a covered switch located on the dash, and is needed for stationary operation. This is an "upgraded option for PTO use. Use Main Box for

- PTO if option not included. 2
- Model # T313L, T313L21, T318L, T318L21 use .20 for reverse. 3 Model # T313LR, T313LR21, T318LR, T318LR21 use multiplier .11 for reverse.
- 4 Speed shown is with splitter in Lo Range. For high range multiply final ratio (from note 1) x 1.18.
- 5 TG Series Input Gear: #03T34597 - Refer to kit program on pages 10 & 11.
- RL Series with combined reduction gear box. 6
- Mack supplied transmission oil pump should not be installed on this opening. Forward opening should be used for oil pump. 7
- Do not use for continuous duty applications. 8