MACK TRANSMISSION

RIGHT SIDE ONLY

(LEFT SIDE TURN PAGE)

SAE 6-BOLT OPENING

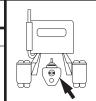
612



TM308M, TM309M (Rear Box) Footnote (1, 4, 6)

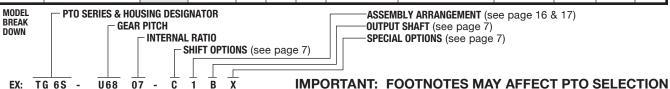
PTO DRIVE GEAR DATA:

49T 6.48P 17.5° PA Spur LOCATION: Front **PLMF:** 1.055 **PLV:** 1308 FPM RPM:



	6-BOLT TYPE	PTO MODEL NUMBER	FOOT NOTES	SHAFT ROTATION	EN HI	IGINE LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT	@ 1,000 RPI	NT RATING M OF PTO HP	
RPM.	SINGLE GEAR													
SHAFT SPEED NOT TO EXCEED 2,500	SINGLE SPEED MULTI GEAR	TG6S-M6504-C1BX TG6S-M6505-C1BX TG6S-M6506-C1BX TG6S-M6507-C1BX TG6S-M6508-C1BX TG6S-M6509-C1BX TG6S-M6512-C1BH TG6S-M6513-C1BH TG6S-M6515-C1BH TG6S-M6518-C1BH	2 2 2 2 2 2 2 2 2 2	Opp Opp Opp Opp Opp Opp Opp Opp Opp	42 54 70 83 102 106 130 148 167 198				23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S 23M60062S	Included	Cable	285 270 245 230 230 205 210 210 195 175	54 51 47 44 44 39 40 40 37 33	
	SH SERIES	SH6S-M6505-E1BX SH6S-M6507-E1BX SH6S-M6509-E1BX SH6S-M6512-E1BX		Opp Opp Opp Opp	54 81 100 133				23M60062S 23M60062S 23M60062S 23M60062S	Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 400 375 325	76 76 71 62	
	CLUTCH SHIFT	CS6S-M6504-E1BX CS6S-M6505-E1BX CS6S-M6507-E1BX CS6S-M6509-E1BX CS6S-M6512-E1BX		Opp Opp Opp Opp	51 54 81 100 133				23M60062S 23M60062S 23M60062S 23M60062S 23M60062S	Included Included Included Included Included	Power Power Power Power	300 300 300 275 275	57 57 57 52 52	
OUTPUT	1 FWD. 1 REV.	RL6D-M6503-L3BX RL6D-M6505-L3BX	3, 5 5	Opp Opp	30 62		30 62		23M60240S 23M60240S	20MK6603 20MK6603	Lever Lever	200 200	38 38	
Μ	ADAPTER	R TO CHANGE ROTATION		40TM65	00 + 23	3M6150	0 + 231	И60450 + 20МK6	631	REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX				
MAXIN	8-BOLT TYPE	PTO MODEL NUMBER	FOOT NOTES	SHAFT ROTATION	EN HI	LO	% REV	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTEN @ 1,000 RPI TORQUE		
CAUTION: MAXIM	SINGLE SPEED MULTI GEAR													

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAPTEN	SPACEN	STOD KIT	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR												
1 FWD. 1 REV.												



FOOTNOTES:

- 1 Speed shown is with transmission in 5th gear. To calculate engine % with selector in other gears, multiply speed shown by the following: for 1st - .15, 2nd - .25, 3rd - .39, 4th - .63, 5th - 1.00, 6th - 1.40. Rotation of output shaft will be reversed by placing main transmission in reverse, increase PTO speed by multiplier (1.14).
- 2 TG Series Input Gear: #03T34597 Refer to kit program on pages 10 & 11.
- 3 RL Series with combined reduction gear box ("03" Ratio).
- 4 Mack supplied transmission oil pump should not be installed on this opening. Forward opening should be used for oil pump.
- 5 Do not use for continuous duty applications.
- 6 The neutral select is a covered switch located on the dash and is needed for stationary operation.

MUNCIE

TM308M, TM309M (Rear Box) Footnote (1, 4, 6)

PTO DRIVE GEAR DATA:

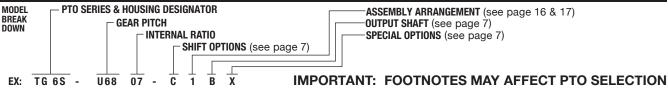
49T 6.48P 17.5° PA Spur

LOCATION: Front **PLMF:** .667 **PLV:** 1308 FPM **RPM:** 612



6-BOLT	PTO	FOOT	SHAFT	ΕN	IGINE	%	ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTENT RATING @ 1.000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ABAITEIT				TORQUE	HP
SINGLE GEAR												
SINGLE SPEED MULTI GEAR	TG8S-M6504-C3BX TG8S-M6505-C3BX TG8S-M6506-C3BX TG8S-M6507-C3BX TG8S-M6508-C3BX TG8S-M6509-C3BX TG8S-M6512-C3BH TG8S-M6513-C3BH TG8S-M6518-C3BH TG8S-M6518-C3BH	2 2 2 2 2 2 2 2 2 2	Opp Opp Opp Opp Opp Opp Opp Opp Opp	42 54 70 83 102 106 130 148 167 198				23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062 23M80062	Included	Cable	285 270 245 230 230 205 210 210 195 175	54 51 47 44 44 39 40 40 37 33
SH SERIES	SH8S-M6505-E3BX SH8S-M6507-E3BX SH8S-M6509-E3BX SH8S-M6512-E3BX		Opp Opp Opp Opp	54 81 100 133				23M80062 23M80062 23M80062 23M80062	Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 400 375 325	76 76 71 62
CLUTCH SHIFT	CS8S-M6504-E3BX CS8S-M6505-E3BX CS8S-M6507-E3BX CS8S-M6509-E3BX CS8S-M6512-E3BX		Opp Opp Opp Opp Opp	51 54 81 100 133				23M80062 23M80062 23M80062 23M80062 23M80062	Included Included Included Included Included	Power Power Power Power	300 300 300 275 275	57 57 57 52 52
1 FWD. 1 REV.	RL8S-M6503-L3BX RL8S-M6505-L3BX	3, 5 5	Opp Opp	30 62		30 62		23M80062 23M80062	Included Included	Lever Lever	200 200	38 38
ADAPTE	R TO CHANGE ROTATION							<u> </u>	REFER TO ADAPT	ER GEAR ASS	SEMBLIES IN	INDEX

8-BOLT		FOOT	SHAFT ROTATION	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE		NOTES		HI	LO	REV	ADAPTEN	SPACEN	STOD KIT	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR	828S-M6508-L3CX 828S-M6510-L3CX 828S-M6513-L3CX 828S-M6519-L3CX		Opp Opp Opp Opp	72 95 127 168				23M80062 23M80062 23M80062 23M80248	Included Included Included 20MK8814	Lever Lever Lever Lever	450 410 375 300	85 78 71 57
1 FWD. 1 REV.												



FOOTNOTES:

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