# ZF/MERITOR TRANSMISSION

**RIGHT SIDE ONLY** (BOTTOM OPENING TURN PAGE)





RM9-115A, RM9-125A, RM9-135A, RM9-145A, RM9-155A, RMO13-145A,RM10-115A, RM10-125A, RM10-135A, RM10-145A, RM10-155A, M-11G10A-M11, M-11G9A-M11, M-12G10A-M12, M-12G9A-M12, M-13G10A-M13, M-13G9A-M13, M-14F10A-M16, M-14G10A-M14, M-14G9A-M14, M-14G10A-M16, M-15G10A-M15, M-15G9A-M15 Footnote (3, 4)

# PTO DRIVE GEAR DATA:

45T 6P 20° PA Spur **LOCATION:** Front

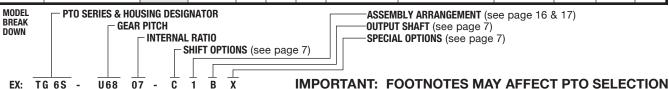
**PLMF:** 1.085 **PLV:** 1488 FPM RPM:

758



	6-BOLT	PTO	FOOT	SHAFT		IGINE		ADAPTER	SPACER	STUD KIT		@ 1,000 RPM OF PTO	
	TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV				TYPE	TORQUE	HP
RPM	SINGLE GEAR												
<b>TO EXCEED 2,500</b>	SINGLE SPEED MULTI GEAR	TG6S-U6804-C1BX TG6S-U6805-C1BX TG6S-U6806-C1BX TG6S-U6806-C1BX TG6S-U6808-C1BX TG6S-U6809-C1BX TG6S-U6812-C1BH TG6S-U6813-C1BH TG6S-U6815-C1BH	1, 6 1, 6 1, 6 1, 6 1, 6 1, 6 1, 6 1, 6	Opp Opp Opp Opp Opp Opp Opp Opp Opp	51 67 87 102 126 131 161 183 206 244					Included	Cable	285 270 245 230 230 205 210 210 195 175	54 51 47 44 44 39 40 40 37 33
D NOT	SH SERIES	SH6S-U6005-E1BX SH6S-U6807-E1BX SH6S-U6809-E1BX SH6S-U6812-E1BX	6 6 6	Opp Opp Opp Opp	67 99 123 163					Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air	400 400 375 325	76 76 71 62
UTPUT SHAFT SPEEI	CLUTCH SHIFT	CS6S-U6003-E1BX CS6S-U6004-E1BX CS6S-U6005-E1BX CS6S-U6806-E1BX CS6S-U6807-E1BX CS6S-U6809-E1BX CS6S-U6812-E1BX	6 6 6	Opp Opp Opp Opp Opp Opp Opp	47 61 67 79 99 123 163					Included Included Included Included Included Included Included	Power Power Power Power Power Power	300 300 300 300 300 275 275	57 57 57 57 57 57 52 52
OUT	1 FWD. 1 REV.	RL6D-U6803-L3BX RL6D-U6805-L3BX	2, 7 7	Opp Opp	38 78		38 78		23M60200S 23M60200S	20MK6602 20MK6602	Lever Lever	200 200	38 38
Σ,	ADAPTER	R TO CHANGE ROTATION	5	40TU685	55-1				ER GEAR ASS	EMBLIES IN	INDEX		

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAI ILII	OFACEIT	OTOD IXII	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR												
1 FWD. 1 REV.												



### **FOOTNOTES:**

- TG Series Input Gear: #03T34284 Refer to kit program on pages 10 & 11.
- 2 RL Series with combined reduction gearbox.
- 3 For vehicles with spring hanger interference use the 40TU6855-1 adapter. Not applicable for direct mount pumps.
- Refer to adapter gear assemblies in the table of contents for additional space requirements.
- 4 Direct mount pumps will not clear bulge on right side unless adapter is used.
- Typical adapter used to clear frame interference. 40TU6845-1 & 40TU6830-1 are also available options.
- Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M60200S and stud kit 20MK6603 (20TK4433 for SH or CS).
- Do not use for continuous duty applications.

# **ZF/MERITOR TRANSMISSION**

M-12G9A-M12, M-13G10A-M13, M-13G9A-M13, M-14F10A-M16,

M-14G10A-M12, M-13G9A-M13, M-14G10A-M16, M-15G10A-M15,

M-15G9A-M15

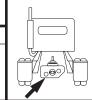
**BOTTOM OPENING ONLY** (RIGHT SIDE TURN PAGE)



PTO DRIVE GEAR DATA:

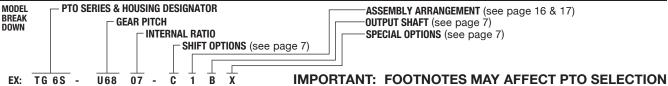
45T 6P 20° PA Spur

**LOCATION:** Front PLMF: .810 **PLV:** 1488 FPM RPM: 758



6-BOLT	PTO	FOOT	SHAFT	EN	IGINE	%	ADADTED	004050	07117 1/17	SHIFT	INTERMITTEN @ 1.000 RP	NT RATING
TYPE	MODEL NUMBER	NOTES	ROTATION		LO	REV	ADAPTER	SPACER	STUD KIT	TYPE	TORQUE	HP
SINGLE GEAR												
SINGLE SPEED MULTI GEAR	TG8S-U6804-C1BX TG8S-U6805-C1BX TG8S-U6806-C1BX TG8S-U6807-C1BX TG8S-U6808-C1BX TG8S-U6809-C1BX TG8S-U6812-C1BH TG8S-U6813-C1BH TG8S-U6815-C1BH TG8S-U6818-C1BH	1, 4 1, 4 1, 4 1, 4 1, 4 1, 4 1, 4 1, 4	Opp Opp Opp Opp Opp Opp Opp Opp Opp	51 67 87 102 126 131 161 183 206 244					Included	Cable	285 270 245 230 230 205 210 210 195 175	54 51 47 44 44 39 40 40 37 33
SH SERIES	SH8S-U6005-E1BX SH8S-U6807-E1BX SH8S-U6809-E1BX SH8S-U6812-E1BX SH8S-U6813-E1BX	4 4 4	Opp Opp Opp Opp Opp	67 99 123 163 189					Included Included Included Included Included	Elec/Air Elec/Air Elec/Air Elec/Air Elec/Air	400 400 375 325 325	76 76 71 62 62
CLUTCH SHIFT	CS6S-U6003-E1BX CS8S-U6004-E1BX CS8S-U6005-E1BX CS8S-U6806-E1BX CS8S-U6807-E1BX CS8S-U6809-E1BX CS8S-U6812-E1BX	4 4 4	Opp Opp Opp Opp Opp Opp	47 61 67 79 99 123 163					Included Included Included Included Included Included Included	Power Power Power Power Power Power	300 300 300 300 300 300 275 275	57 57 57 57 57 57 52 52
1 FWD. 1 REV.	RL8S-U6803-L3BX RL8S-U6805-L3BX	2, 5 5	Орр Орр	38 78		38 78		23M80032 23M80032	Included Included	Lever Lever	200 200	38 38
ADAPTE	R TO CHANGE ROTATION	3	40TU68	86-1 +	23M80	500 + 2	3M80062 + 20MF	K8817	REFER TO ADAPT	ER GEAR ASS	SEMBLIES IN	INDEX

8-BOLT	PTO	FOOT	SHAFT	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT	INTERMITTENT RATING @ 1,000 RPM OF PTO	
TYPE	MODEL NUMBER	NOTES	ROTATION	HI	LO	REV	ADAFTER	OI AOLII	OTOD KIT	TYPE	TORQUE	HP
SINGLE SPEED MULTI GEAR	828S-U6805-L1CX 828S-U6808-L1CX 828S-U6809-L1CX 828S-U6810-L1CX 828S-U6812-L1CX 828S-U6813-L1CX 828S-U6815-L1CX 828S-U6819-L1CX		Opp Opp Opp Opp Opp Opp Opp Opp	47 75 93 100 115 133 146 180				(2) 23M80062 23M80248	Included Included Included Included Included Included Included 20MK8817	Lever Lever Lever Lever Lever Lever Lever Lever	500 450 410 410 375 375 350 300	95 85 78 78 71 71 67 57
1 FWD. 1 REV.												



### FOOTNOTES:

- TG Series Input Gear: #03T34284 Refer to kit program on pages 10 & 11.
- RL Series with combined reduction gearbox.
- Change TG Series, CS Series, SH Series, and RL Series to 6-bolt PTO housing (TG6S, CS6S, SH6S, and RL6D respectively). RL Series on PTO side of adapter, add 23M60200S + 20MK6603.
- Optional: U68 Input Gear can be replaced by S68 Input Gear to obtain output speed 92% of speed shown. Add spacer 23M80190 and stud kit 20MK8808.
- Do not use for continuous duty applications.