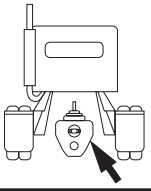

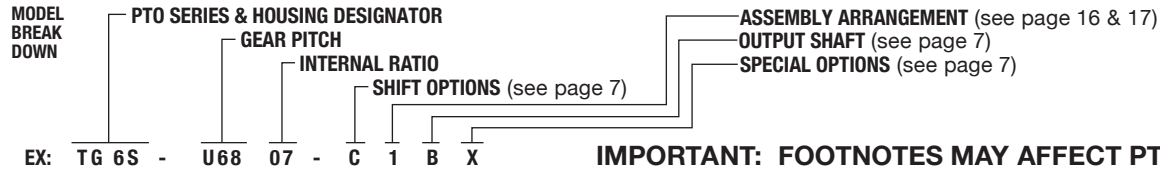


CAUTION: MAXIMUM OUTPUT SHAFT SPEED NOT TO EXCEED 2,500 RPM.

NEW PROCESS TRANSMISSION								RIGHT SIDE ONLY (LEFT SIDE TURN PAGE)				
		542CD, 542DD, 542FD, 542GD (6.15 Low) (6.29 Low)* *Multiply PTO speed by .98						SAE 6-BOLT OPENING				
								PTO DRIVE GEAR DATA:				
								20T 6P 20° PA 17°40'41" R.H. LOCATION: Front PLMF: .939 PLV: 458 FPM RPM: 500				
6-BOLT TYPE	PTO MODEL NUMBER	FOOT NOTES	SHAFT ROTATION	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTENT RATING @ 1,000 RPM OF PTO	
				HI	LO	REV					TORQUE	HP
SINGLE GEAR												
SINGLE SPEED MULTI GEAR	TG6S-N6009-C1BM	1, 2	Opp	40				23M60140S	20MK6602	Cable	205	39
	TG6S-N6012-C1BQ	1, 2	Opp	49				23M60140S	20MK6602	Cable	210	40
	TG6S-N6013-C1BQ	1, 2	Opp	56				23M60140S	20MK6602	Cable	210	40
	TG6S-N6015-C1BQ	1, 2	Opp	63				23M60140S	20MK6602	Cable	195	37
	TG6S-N6018-C1BQ	1, 2	Opp	75				23M60140S	20MK6602	Cable	175	33
SH SERIES												
CLUTCH SHIFT												
1 FWD. 1 REV.												
ADAPTER TO CHANGE ROTATION		No Adapter Available						REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX				

8-BOLT TYPE	PTO MODEL NUMBER	FOOT NOTES	SHAFT ROTATION	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTENT RATING @ 1,000 RPM OF PTO	
				HI	LO	REV					TORQUE	HP
SINGLE SPEED MULTI GEAR												
1 FWD. 1 REV.												

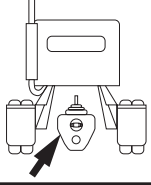



IMPORTANT: FOOTNOTES MAY AFFECT PTO SELECTION

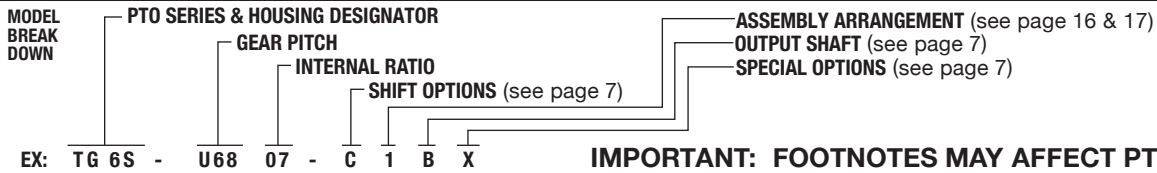
FOOTNOTES:

- 1 TG Series Input Gear: #03T34449 — Refer to kit program on pages 10 & 11.
- 2 PTO supplied with special idler plate due to transmission interference. Use idler cap kit 15MK33977.

CAUTION: MAXIMUM OUTPUT SHAFT SPEED NOT TO EXCEED 2,500 RPM.

NEW PROCESS TRANSMISSION								LEFT SIDE ONLY (RIGHT SIDE TURN PAGE)				
		542CD, 542DD, 542FD, 542GD (6.15 Low) (6.29 Low)						SAE 6-BOLT OPENING				
								PTO DRIVE GEAR DATA:				
								23T 6/8P 20° PA Spur LOCATION: Front PLMF: 1.075 PLV: 437 FPM RPM: 435				
6-BOLT TYPE	PTO MODEL NUMBER	FOOT NOTES	SHAFT ROTATION	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTENT RATING @ 1,000 RPM OF PTO	
				HI	LO	REV					TORQUE	HP
SINGLE GEAR												
SINGLE SPEED MULTI GEAR	TG6S-U6812-C3BH	1	Crnk	47					Included	Cable	210	40
	TG6S-U6813-C3BH	1	Crnk	54					Included	Cable	210	40
	TG6S-U6815-C3BH	1	Crnk	61					Included	Cable	195	37
	TG6S-U6818-C3BH	1	Crnk	72					Included	Cable	175	33
SH SERIES												
CLUTCH SHIFT												
1 FWD. 1 REV.												
ADAPTER TO CHANGE ROTATION		40TU6810-2 + 23M60032S						REFER TO ADAPTER GEAR ASSEMBLIES IN INDEX				

8-BOLT TYPE	PTO MODEL NUMBER	FOOT NOTES	SHAFT ROTATION	ENGINE%			ADAPTER	SPACER	STUD KIT	SHIFT TYPE	INTERMITTENT RATING @ 1,000 RPM OF PTO	
				HI	LO	REV					TORQUE	HP
SINGLE SPEED MULTI GEAR												
1 FWD. 1 REV.												



IMPORTANT: FOOTNOTES MAY AFFECT PTO SELECTION

FOOTNOTES:

1 TG Series Input Gear: #03T34284 — Refer to kit program on pages 10 & 11.