



MUNCIE POWER PRODUCTS

## Product Bulletin PB00078

### **Subject: PF4 Pump Changes**

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URL: [www.munciepower.com](http://www.munciepower.com)

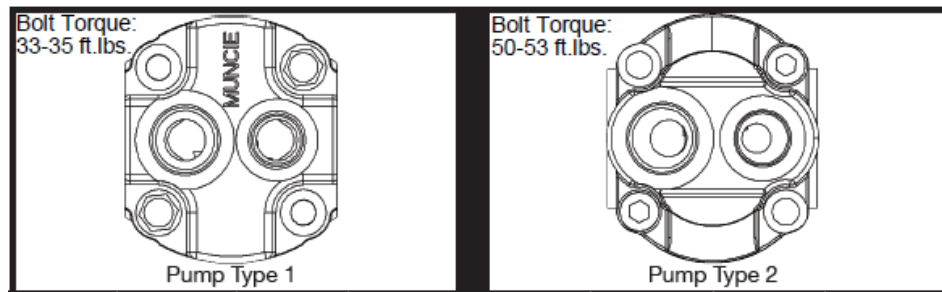
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The capscrew spot face on the PF4 pump rear cover has changed and is slightly smaller and subsequently requires a smaller OD washer. The new washer part number is: 21T64303.

At the same time we have changed to a socket head vs. hex head capscrew. The socket head capscrews are a higher grade material. For the Type 2 pumps, the new capscrew torque is 50-53 ft.lbs. (68-72 Nm).

The new capscrews are black in color and have a new part number: 19T38\*\*\*SH. These range in lengths of 4.00" to 6.25". i.e. 19T38550SH (5.50 in.). The new capscrew socket heads require an 8mm or 5/16" allen drive.

The new capscrews and washers will be used on both Type 1 and Type 2 PF4 pumps. The torque for the Type 1 pumps will remain the same at the lower 33-35 ft.lbs.



All of these changes have been implemented. The instruction sheet, IN10-07, sent with the PF4-\*\*\*-16QS\*L pumps has been revised to reflect these changes.

### **Obsolescence**

The PF4-107 displacement pumps are now obsolete. This obsolescence is due to no sales over the last 3 years.

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