

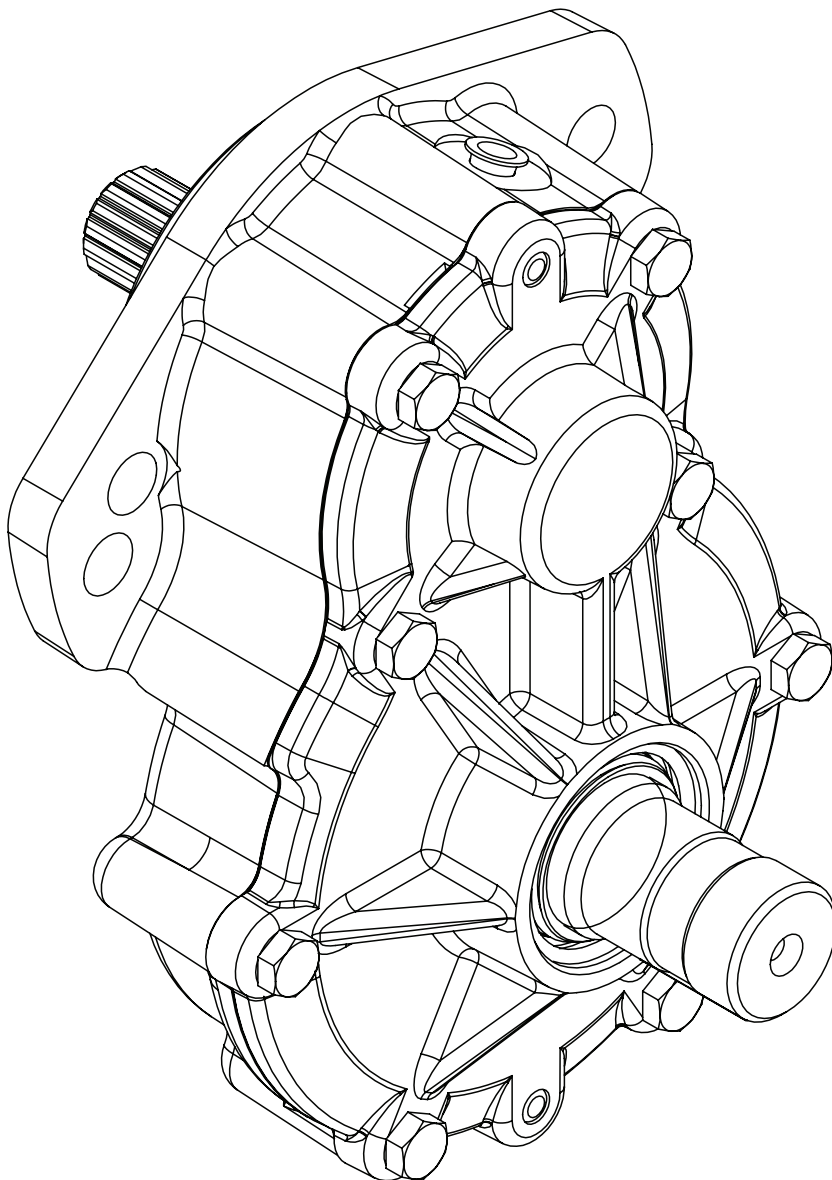


Muncie®
Power
Products

GB1 SERIES

LOW BOX

PARTS LIST AND SERVICE MANUAL



MODEL NUMBER CONSTRUCTION

GB1 B - 2 05 125A

GB1 Series:

Add On Gear Box

Gearbox Input:

B – SAE B 7/8" -13T Shaft Input

P – BB 1.0" -15T Shaft Input

Gearbox Design:

2 Gear

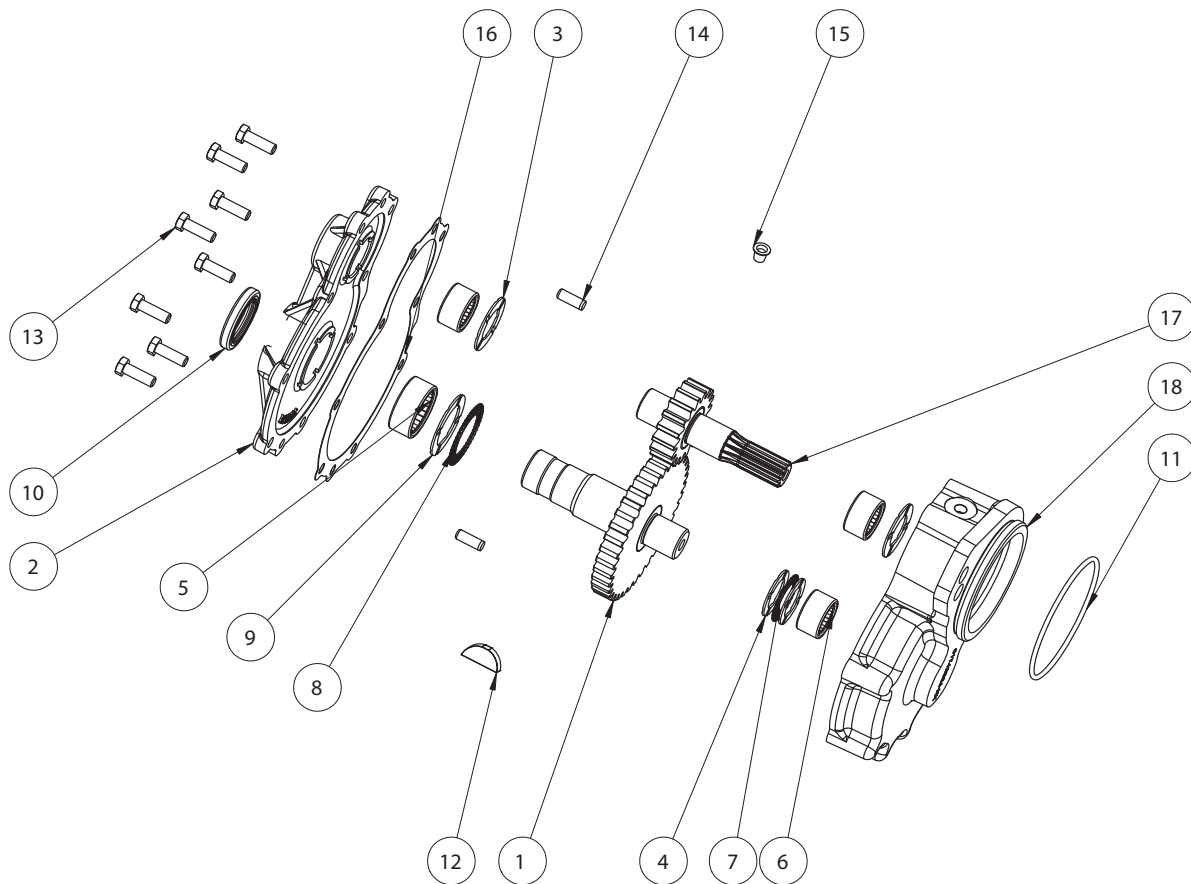
Internal Gear Ratio:

1.25" Round Keyed Shaft

Output Ratio:

05 – 0:50: 1

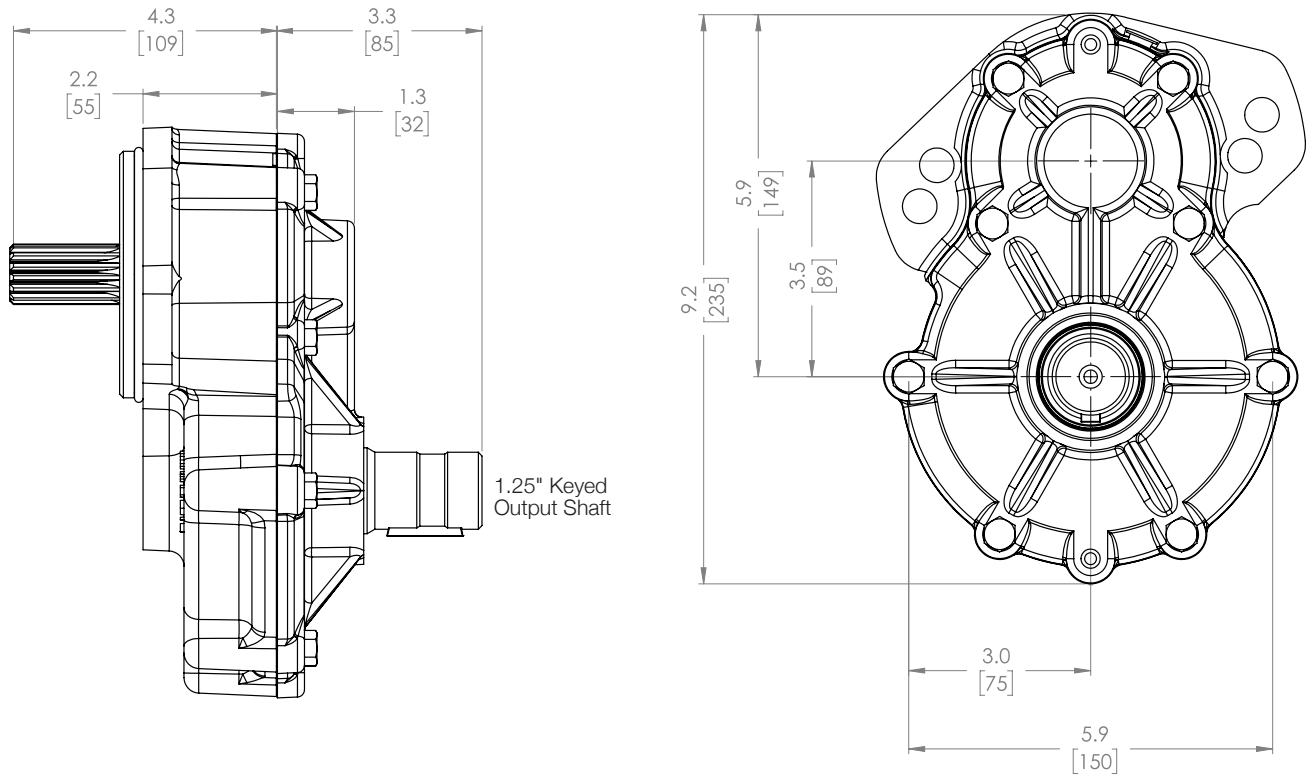
GB1 Exploded View



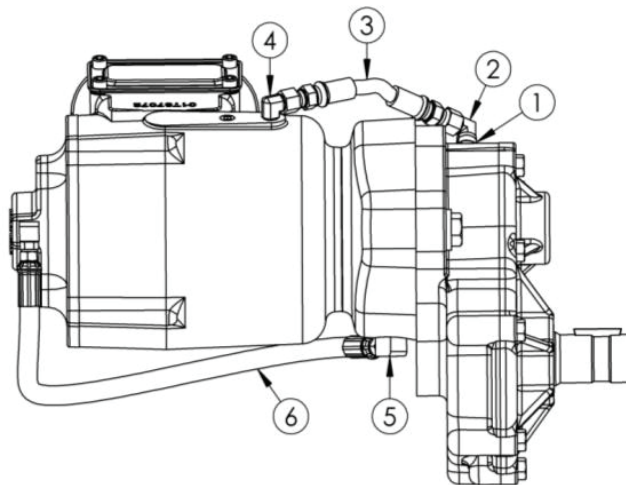
ITEM	QTY	PART NO.	DESCRIPTION
1	1	06TA3807	Output, Assembly
2	1	15T35209	Cover, Low Box
3	2	21T63591	Thrust Race
4	2	21T35242	Thrust Race
5	1	10T35253	Bearing Needle Roller
6	3	10T35243	Bearing Needle Roller
7	1	10T27216	Bearing
8	1	10T35239	Bearing
9	1	21T35241	Thrust Race
10	1	11T37790	Seal, Shaft
11	1	12T36521	O-Ring, Viton

ITEM	QTY	PART NO.	DESCRIPTION
12	1	26T01627	Woodruff Key
13	8	19T32740	Hex Head Capscrew
14	2	26T352740	Pin
15	1	25T34029	Caplug
16	1	13T35219	Gasket
17	1	07TA6174	SAE B 7/8" -13T Input Shaft Assembly
	1	07TA4956	SAE BB 1.0" -15 T Input Shaft Assembly
18	1	01T42886	Housing GBXX SAE B Flange
N.S.	2	21T36002	Washer, Mounting
N.S.	2	19T35998	Capscrew, Mounting
N.S.	1	43TK5020	Lube Kit

Dimensions



Lubrication Kit 43TK5020

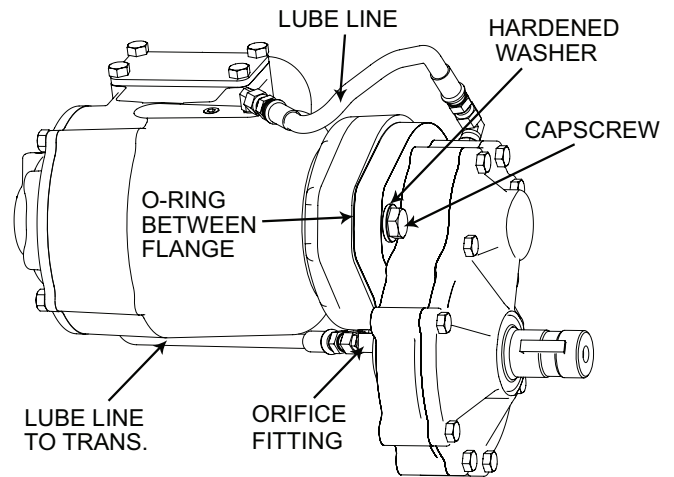


ITEM	QTY.	PART NO.	DESCRIPTION
1	1	43T37503	JIC Straight Fitting
2	1	43T36445	JIC Elbow Fitting
3	1	45T36308	Lube Hose
4	1	43T35867	JIC Elbow Fitting
5	1	43T37385	Orifice Elbow
6	1	43TK3934	Lubrication Hose Kit

INSTALLATION INSTRUCTIONS

- **BEFORE INSTALLING GEARBOX, INSTALL PTO ON TRANSMISSION ACCORDING TO THE PROVIDED PTO INSTALLATION INSTRUCTIONS.**

- This gear box is provided with two ½" capscrews, two hardened washers and an O-Ring.
- Place the O-Ring around the pilot of the gearbox flange and grease before assembly.
- Assemble the gearbox to the PTO using the two hardened washers and the capscrews.
- Torque to 80–100 ft.lb.



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