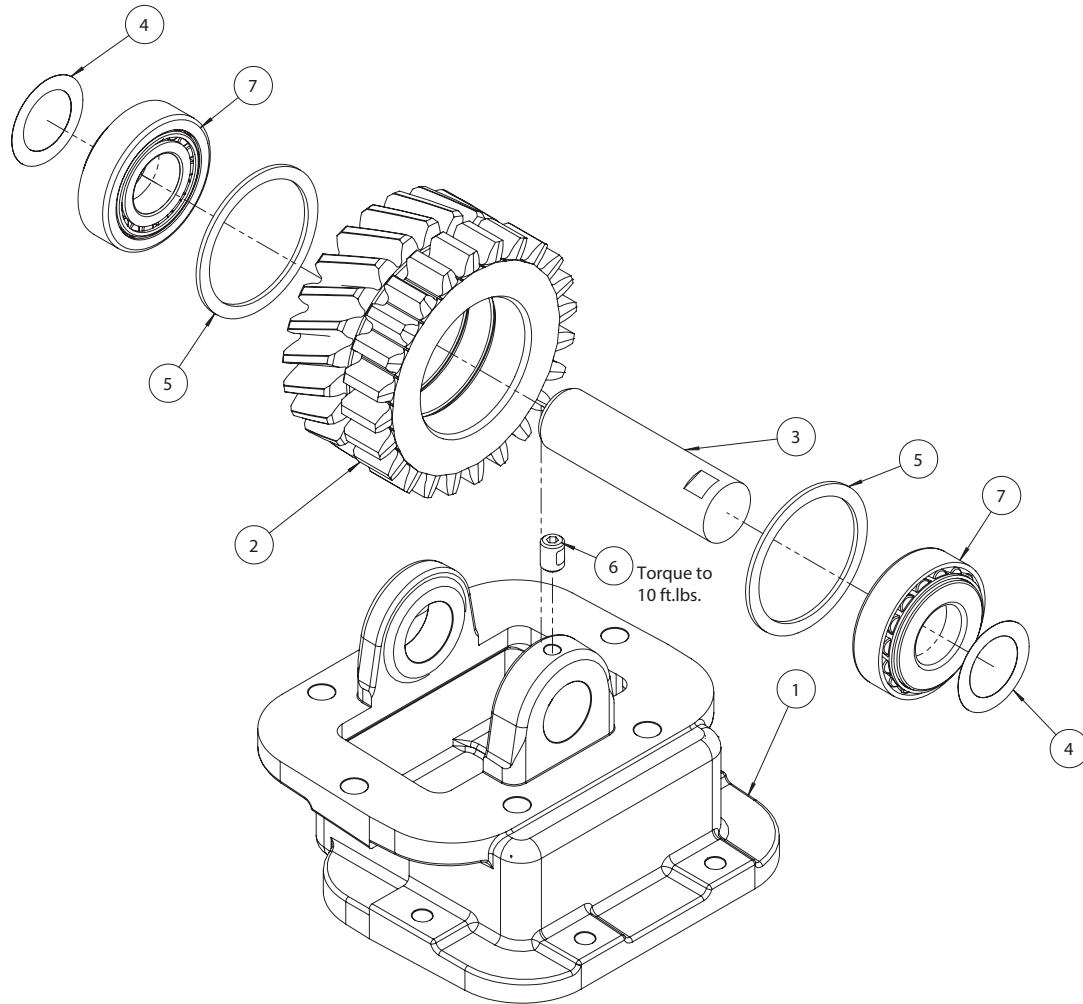




# ADAPTER GEAR 40TF6668



| ITEM # | P/N        | QTY | DESCRIPTION                       |
|--------|------------|-----|-----------------------------------|
| 1      | 41T35415   | 1   | Adapter Body                      |
| 2      | 05T38704   | 1   | Adapter Gear                      |
| 3      | 09T35424   | 1   | Idler Shaft                       |
| 4      | 18T35428   | 3   | 0.013 mm Shim (Blue) as Required  |
|        | 18T35429   | 1   | 0.02 mm Shim (Pink) as Required   |
|        | 18T35430   | 2   | 0.03 mm Shim (Orange) as Required |
| 5      | 24T35458   | 2   | Snap Ring                         |
| 6      | 19T35443   | 1   | Set Screw – Hex Socket            |
| 7      | 10T43181   | 2   | Bearing                           |
| 8      | 20MK6616   | NS  | Stud Kit                          |
| 9      | 50M20048   | NS  | Box                               |
| 10     | 52TK4464   | NS  | Install Kit                       |
| 11     | 23M60140SX | NS  | Spacer                            |
|        | 23M61500X  | NS  | Spacer                            |

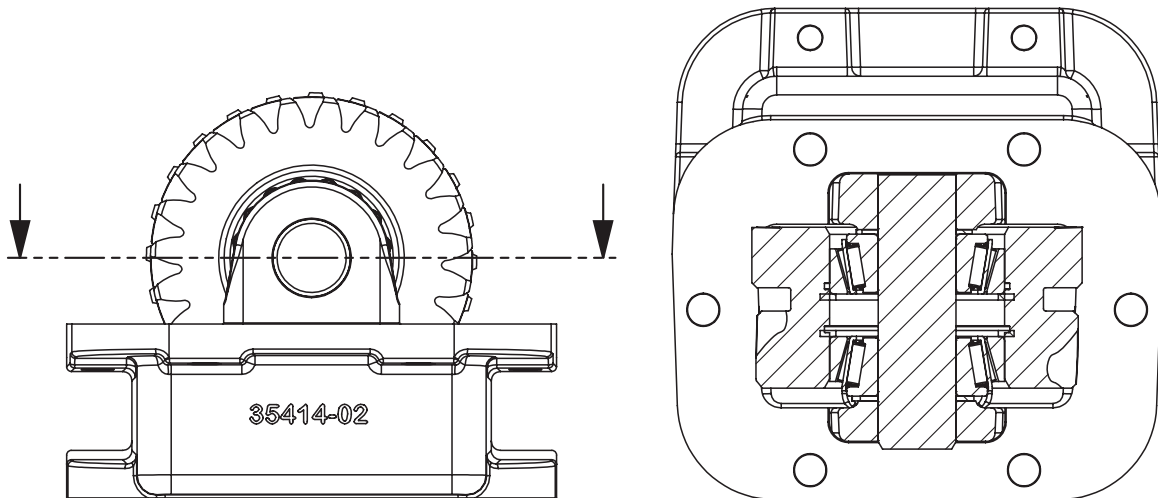
## Assembly Instructions

The first Shim (Item 4) used to obtain bearing endplay measurement of 0.002–0.006.

This is done by placing both Bearings (Item 7) in the Adapter Gear (Item 2). Place the first Shim (Item 4) on the Set Screw (Item 6) side of the Adapter Gear and push the Idler Shaft (Item 3) up to surface of gear face in the Adapter Body (Item 1).

Measure the overall space between the inside Adapter Body face (Item 1) and the face of the Bearing (Item 7), and select the appropriate opposite Shim (Item 4) if necessary, to fill this gap leaving endplay of 0.002–0.006 as listed above.

Completely insert the Idler Shaft (Item 3) and install the Set Screw (Item 6) in shaft hole. Torque to 10 ft.lbs.



Adapter Assembly



A Member of the Interpump Group

SP22-04 (Rev. 12-23)

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