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AIR SHIFT PTO INSTALLATION INSTRUCTIONS

- Start installation by attaching and adjusting the control cable (item N.S.) to the cable shifter (item 13). For more information on doing this, see the corresponding RVC hook up kit installation instructions.
- 2) Orient console base (item 1) with the console's opening toward you. Place the cable shifter (item 13) inside the console base (item 1) toward the left. Insert the threaded rod (item 2) into the holes in the side of the console base (item 1) into the cable shifter (item 13). Position the shifter spacer (item 14) in line with the mounting holes in the cable shifter (item 13) and the holes in the side of the console base (item 1). Slide the threaded rod (item 2) through so an equal amount is showing on both sides. Thread on acorn nuts (item 15), but do not tighten yet.
- **3)** Now we begin the plumbing assembly. Bring in the air tubing (item 8) through the bottom of the console base (item 1) and through the bottom of the face plate (item 10) *[run the supply line and the PTO line between the shifter spacers]*. Tighten the 90 degree tube fitting (item 7) into the side of the air shifter (item 5) and tighten the straight tube fitting (item 9) into the bottom of the air shifter (item 5). Install the supply line to the straight tube fitting (item 7) on the bottom of the air shifter (item 5) and the PTO line to the 90 degree tube fitting (item 7) on the side of the air shifter (item 5). When the air tubing (item 8) is attached, place the air shifter (item 5). When the air tubing (item 8) is attached, place the air shifter (item 5) through the top of the face plate (item 10) and fasten down as shown in the assembly drawing. Next, crimp on the 2 male spade connectors (item 3) to the 2 leads from the indicator light (item 4). Insert the indicator light (item 4) through the bottom of the face plate (item 10) and fasten tightly with a lock washer on each side as shown.
- 4) Align the mounting holes in the face plate (item 10) with the mounting holes in the top of the console base (item 1). The face plate (item 10) will only go on one way (fiber optic panel wires hanging closest to the opening). When aligned start the self threading screws (item 11) into the top of the console base (item 1). **Do not** tighten the face plate mounting screws (item 11) until all fasteners on the console have been tightened *[these* (item 11) *will be the last to be tightened]*. When the face plate (item 10) is located, align the cable shifter (item 13) as close as possible to the middle of the cut-out in the face plate (item 10) and tighten acorn nuts (item 15).
- 5) Now for the electrical assembly. Start by crimping on the four female spade connectors (item 19) to the wires leading up to the optical panel and to the indicator light (item 4). When attached, connect the indicator leads to the indicator light (item 4) and the back lighting leads to the optical panel.
- 6) Fasten the console side plate (item 12) to the console base (item 1) with the six mounting screws (item 11). Tighten firmly. Now, go back and tighten the four face plate mounting screws (item 11).



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